

Environmental Product Declaration



In accordance with ISO 14025:2006, EN 15804:2012+A2:2019/AC:2021 and ISO 21930:201 for:

Average T50-Series Cable Ties Group-6

T50I-PA66-NA inside serrated, 300x4.6mm, \varnothing 1.5-85.0mm,
T50L-PA66-NA inside serrated, 390x4.6mm, \varnothing 1.5-110.0mm,
T50ROS-PA66HS-BK outside serrated, 360x4.8mm, \varnothing 1.5-50.0mm.

from

HellermannTyton Group Plc

HellermannTyton

| | |
|--------------------------|--|
| Programme: | The International EPD System, www.environdec.com |
| Programme operator: | EPD International AB |
| Type of EPD: | EPD of multiple products, based on the average results of the product group |
| EPD registration number: | EPD-IES-0025530 |
| Version date: | 2025-10-08 |
| Validity date: | 2030-10-08 |

An EPD may be updated or depublished if conditions change. To find the latest version of the EPD and to confirm its validity, see www.environdec.com



GENERAL INFORMATION

| Programme Information | |
|-----------------------|---|
| Programme: | The International EPD® System |
| Address: | EPD International AB Box 210 60 SE-100 31 Stockholm Sweden |
| Website: | www.environdec.com |
| E-mail: | support@environdec.com |

| Product Category Rules (PCR) |
|---|
| CEN standard EN 15804 serves as the Core Product Category Rules (PCR) |
| Product Category Rules (PCR): PCR 2019:14 Construction products, version 2.0.1 [valid until 2030/04/07]. The product group classification for the assessed products is UN CPC Code 36990. |
| PCR review was conducted by: The Technical Committee of the International EPD System. A full list of members is available on www.environdec.com. Review chairs: Rob Rouwette (chair), Noa Meron (co-chair). The review panel may be contacted via e-mail (support@environdec.com). |

| Third-party Verification |
|---|
| Independent third-party verification of the declaration and data, according to ISO 14025:2006, via: |
| <input checked="" type="checkbox"/> Individual EPD verification with a pre-verified LCA/EPD tool Third-party verifier: Vito D'Incognito, Take Care International Approved by: International EPD System |
| Pre-verified LCA tool or Pre-verified EPD tool: HellermannTyton Manchester LCA Tool v1.0 Third-party verifier, accountable for the tool verification: Vito D'Incognito, Take Care International Approved by: International EPD System |
| Procedure for follow-up of data during EPD validity involves third party verifier: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No |

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but published in different EPD programmes, may not be comparable. For two EPDs to be comparable, they shall be based on the same PCR (including the same first-digit version number) or be based on fully aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have identical scope in terms of included life-cycle stages (unless the excluded life-cycle stage is demonstrated to be insignificant); apply identical impact assessment methods (including the same version of characterisation factors); and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

INFORMATION ABOUT EPD OWNER

Owner of the EPD:

HellermannTyton Group Plc

Address:

Griffin House 135 High Street, Crawley, West Sussex. RH10 1DQ

Contact:

salihujarmajo.ahmed@hellermanntyton.com

Address and contact information of the LCA practitioner:

Griffin House 135 High Street, Crawley, West Sussex. RH10 1DQ. www.hellermanntyton.co.uk
Dr. Salihu Jarmajo Ahmed, HellermannTyton Group Plc.

Description of the organisation:

HellermannTyton is a leading manufacturer and supplier of quality products for fastening, fixing, installing, connecting, insulating, protecting and identifying electrical cables and network connectivity solutions.

Product-related or management system-related certifications:

ISO50001, ISO45001, ISO9001, AS9100, IATF16949

PRODUCT INFORMATION

Products names:

- T50I-PA66-NA inside serrated,
- T50L-PA66-NA inside serrated,
- T50ROS-PA66HS-BK outside serrated.

Product identification:

| Part number (UNS) | Part name | Part colour | Part dimensions & Visual representation | Part weight |
|-------------------|---------------|---------------|--|-------------|
| 111-05219 | T50I-PA66 | Natural (NA) | 300.0x4.6mm, Ø1.5-85.0mm  | 0.00191 kg |
| 111-05409 | T50L-PA66 | Natural (NA)) | 390x4.6mm, Ø1.5-110.0mm  | 0.00246 kg |
| 118-05004 | T50ROS-PA66HS | Black (BK) | 360x4.6mm, Ø1.5-50.0mm  | 0.00127 kg |

UN CPC code:

36990

Product description:

Manufactured from high-quality polyamide 6.6 (PA66) for durability and resistance to environmental factors, the T50 cable ties series are designed for bundling and securing cables, pipes, hoses, and other elements in a wide range of applications. These cable ties are designed to provide a reliable fastening solution, ensuring organized and safe routing of components in electrical installations, machinery, vehicles, and various industrial settings. The T50-Series offers in-between sizes compared to our LK-Series range, allowing for precise fitting to individual customer needs.

Technical Performance

- Material: Polyamide 6.6 (PA66), high-impact modified, halogen-free.
- Locking mechanism: Inside (111-05219, 111-05409) and outside (118-05004) serrated strap, plastic pawl, positive locking, low insertion force.
- Tensile strength: 225N.
- Flammability: UL 94 V2 compliant.
- Application range: Multiple sizes, easy installation, permanent (non-releasable).

Name and location of production site:

HellermannTyton Manchester, UK
 1 Sharston Green Business Park
 Robeson Way, Sharston,
 Manchester, UK
 M22 4TY

CONTENT DECLARATION

The mass (weight) of one unit of a product, as purchased or per declared unit:

1 kg of cable ties, with packaging

Content of the product in the form of a list of materials and substances, and their mass:

This EPD encompasses several products from the T50-Series. The content declaration reflects the average material composition across all included products, with each product's contribution weighted according to its production volume. This approach ensures the declared values represent the typical material makeup for the entire group.

| Product content | %, Content | Post-consumer recycled material, mass-% of product | Biogenic material, mass-% of product | Biogenic material, kg C/product or declared unit |
|---------------------------|------------|--|--------------------------------------|--|
| Polyamide 6.6 | 99.0% | 0% | 0% | 0 |
| Polyamide 6.6 Masterbatch | 1.0% | 0% | 0% | 0 |
| TOTAL | 100% | 0% | 0% | 0 |

| Packaging materials | Mass, kg | Mass-% (versus the product) | Biogenic material, kg C/ declared unit |
|---------------------|----------|-----------------------------|--|
| Cardboard | 0.068 | 6.8% | 0.0337 |
| LDPE | 0.033 | 3.3% | 0 |
| Wooden pallet | 0.005 | 0.5% | 0.0025 |
| TOTAL | 0.106 | 10.6% | 0.0362 |

The low biogenic carbon content in the average result arises because the cable ties themselves contain no biogenic carbon; only a small proportion of about 4% comes from the packaging materials (cardboard and wooden pallets). This minimal biogenic carbon content has been included in the EPD calculations, resulting in low reported values for biogenic carbon overall.

The T50-series cable ties do not contain any substances that can be included in “Candidate List of Substances of Very High Concern for Authorization” and raw materials used are not part of the EU REACH regulation.

LCA INFORMATION

Declared unit:

1kg of cable ties, with packaging

Reference service life:

Not applicable

Time representativeness:

The collection of foreground data refers to the year 2023. Site specific data was used for the 1-year average process data, for reference year 2023. For background data the time frame was no more than four years old with a reference year of 2020-2023.

Geographical scope:

US, Europe and UK (Modules A1-A3), Europe (Modules A5, C1-C4, D)

Database(s) and LCA software used:

The LCA model, data aggregation, and calculation of environmental impacts were performed using the Sphera LCA for Experts (LCA FE) software, version 10.7. The background data was sourced from the Sphera Managed LCA Content (MLC) 2025.1 database.

Description of system boundaries:

Cradle to gate with optional modules (A1–A3 + A5 + C + D). The additional module included within this EPD is A5. Module A4 (transport to site) and B1–B7 (use stage) are excluded from this EPD. A4 is omitted due to variable, project-specific transport scenarios, while B modules are excluded as the product has no use-phase impacts. This aligns with EN 15804 and sectoral EPD guidance.

Reference package used: As specified in EN 15804:2012+A2:2019 and the PCR 2019:14 v2.0.1, the environmental impacts are declared and reported using the baseline characterisation factors from the EC-JRC using EN 15804 reference package based on EF 3.1.

Module A1 to A3:

The product stage includes provision of all materials, products and energy, as well as waste processing up to the end-of waste state or disposal of final residues during the product stage

These modules consider the manufacturing of raw materials (module A1).

The raw materials undergo transport to the production site in Manchester, UK via a diesel driven truck, and a heavy fuel oil powered cargo ship (module A2). From there they are processed to produce the cable tie.

The provision and use of electrical energy sources, water consumption, production waste are considered, along with the impact of packaging (module A3).

The process for the manufacture of cable ties starts by feeding polymer granules into the hopper of an injection moulding machine. The granules are then heated and melted in the machine's barrel, to turn them into a viscous liquid ready for injection. Once the polymer reaches the correct temperature, it's injected under high pressure into the precisely designed mould that forms the cable tie. After the molten

polymer fills the mould cavity, it is allowed to cool and solidify. Once the plastic is solidified, the mould opens, and the cable tie is ejected, the ties are then inspected for quality control and packed on site ready for sale.

HellermannTyton has committed to sourcing 100% renewable electricity, backed by Guarantees of Origin (GO) certificates, for the full validity period of this EPD. Accordingly, the electricity used at the Manchester, United Kingdom manufacturing facility is supplied from wind energy and powers the entire site, with an emission factor of 0.0329 kgCO₂eq/kWh.

Module A5:

Treatment and disposal of packaging material. Benefits for potential avoided burdens due to energy substitution of electricity and thermal energy generation are declared in module D.

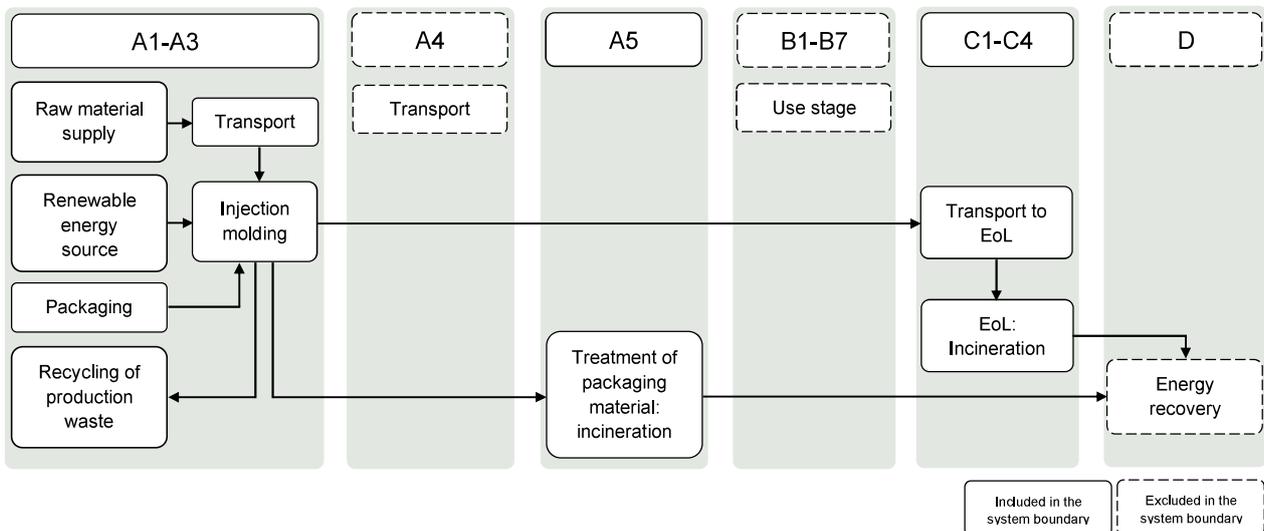
Module C1-C4:

- Deconstruction and Demolition (C1): C1 is not applicable to this type of product, as it is not a product which requires any dismantling and so is declared within the results as zero.
- Transport (C2): 130km via a EURO 5 Truck (EU scenario) as per section 4.8.4 in PCR 2019:14 v2.0.1
- Waste Processing (C3): Incineration with energy recovery. Benefits for potential avoided burdens due to energy substitution of electricity and thermal energy generation are declared in module D.

Module D:

Benefits and loads from modules A5 and C3.

System diagram:



Cut-off criteria and exclusions:

In the assessment, all available data from production process are considered, i.e., all raw materials used, utilised thermal energy, and electric power consumption using best available LCI datasets. Thus, material and energy flows contributing less than 1% of mass or energy are considered. The sum of the excluded material flows does not exceed 5% of mass, energy, or environmental relevance.

- The packaging of the pre-products / raw materials from the suppliers and its disposal at the production site is not considered in the scope of this study.
- Production of capital equipment, facilities and infrastructure required for manufacture are outside the scope of this assessment.

Data quality and sources

Data quality is compliant with ISO 14025:2006. All primary data were collected for the year 2023. All background data comes from the Sphera MLC 2025.1 database.

Data quality statement

The data quality assessment (DQA) was conducted in accordance with EN 15941:2024 and follows the requirements of Annex E in EN 15804. All data sets contributing to at least 80% of the results for each core environmental impact indicator have been individually assessed for:

- Time-related representativeness: Data reflect the most recent and relevant production period.
- Geographical representativeness: Data are specific to the region of production.
- Technological representativeness: Data correspond to the actual technology and processes used.
- Completeness and consistency: All relevant flows and processes are included, and data are consistent across the system boundary.

The assessment confirms that the majority of the environmental impacts are based on high-quality, specific data. The DQA summary is available in the project report. Any data gaps or use of proxy data are transparently documented and their influence on the results is considered minimal. No fair, poor or very poor data was found during the assessment of relevant data using EN 15804:2012+A2:2019, Annex E, Table E.2.

Allocation Procedures

Background Data:

Information about allocation procedure of single datasets is documented in:

<https://lcadatabase.sphera.com/>

Foreground Data:

No allocation was used as there was only one product produced within this production system. In accordance with the PCR Construction products section 4.5.1 to avoid allocation taking place, the production plant was divided into subunits specific to any of the T50-series cable ties being produced, and LCI data was collected for each subunit. This data has been calculated and scaled based on the annual production mass of the T50-series cable ties (total tonnes) for the year 2023. No co-products were produced alongside any of the T50-series cable tie, and so all production burdens are assigned to the main cable tie product.

Waste Materials:

Most of the production waste is sent to a recycling facility. The cut-off method based on the Polluter Pay Principle (PPP) has been applied, and, under a conservative allocation approach, all recycling burdens are assigned to the cable tie. The waste stream itself is not assessed or accounted for within this EPD analysis. For the End of Life of the packaging and product, when incineration with energy recovery is the chosen waste disposal method, benefits for potential avoided burdens due to energy substitution of electricity and thermal energy generation are declared in module D.

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

| | Product stage | | | Construction process stage | | Use stage | | | | | | | End of life stage | | | | Resource recovery stage |
|---------------------------------|---------------------|-----------|---------------|----------------------------|---------------------------|-----------|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-----------|------------------|----------|------------------------------------|
| | Raw material supply | Transport | Manufacturing | Transport | Construction installation | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing | Disposal | Reuse-Recovery-Recycling-potential |
| Module | A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D |
| Modules declared | X | X | X | ND | X | ND | ND | ND | ND | ND | ND | ND | X | X | X | X | X |
| Geography | US, EU | US, EU | GB | - | EU | - | - | - | - | - | - | - | EU | EU | EU | EU | EU |
| Specific data used In GWP-GHG | 2.72% | | | | | - | - | - | - | - | - | - | - | - | - | - | - |
| Variation – products In GWP-GHG | ±9.3% | | | | | - | - | - | - | - | - | - | - | - | - | - | - |
| Variation – sites | 0% | | | | | - | - | - | - | - | - | - | - | - | - | - | - |

X = Declared, ND = Not Declared

Declaration of data sources, reference years, data categories, and average share of primary data:

| Product components | Source Type | Source | Reference Year | Data Category | Share of primary data, of GWP-GHG results for A1-A3 |
|---|----------------|---------------|----------------|-------------------------------|---|
| Manufacturing of product | Collected data | LCA FE 2025.1 | 2023 | Primary data | 1.78% |
| Transport to manufacturing site | Collected data | LCA FE 2025.1 | 2023 | Primary data | 0.94% |
| Production of plastic granules | Database | LCA FE 2025.1 | 2024 | Representative secondary data | 0% |
| Total share of primary data, of GWP-GHG results for A1-A3 | | | | | 2.72% |

The share of primary data is calculated based on GWP-GHG results. It is a simplified indicator for data quality that supports the use of more primary data, to increase the representativeness of and comparability between EPDs. Note that the indicator does not capture all relevant aspects of data quality and is not comparable across product categories.

Explanation of deviations from ±10% threshold

This EPD covers multiple T50-series sizes, with all variants' impacts falling within ±10% of the declared average, as required by GPI 5.0.1 and ISO 21930. Results range from +7.0% to -9.3% of the average, confirming representativeness and compliance with current standards.

ENVIRONMENTAL PERFORMANCE

LCA results of the products - main environmental performance results

Mandatory impact category indicators according to EN 15804

| Results per declared unit | | | | | | | | |
|---------------------------|--|-----------|----------|----------|----------|----------|----------|-----------|
| Indicator | Unit | A1-A3 | A5 | C1 | C2 | C3 | C4 | D |
| GWP-fossil | kg CO ₂ eq. | 8.85E+00 | 5.97E-02 | 0.00E+00 | 1.11E-02 | 2.28E+00 | 0.00E+00 | -9.85E-01 |
| GWP-biogenic | kg CO ₂ eq. | -1.02E-01 | 1.29E-01 | 0.00E+00 | 2.12E-05 | 2.83E-04 | 0.00E+00 | -4.98E-03 |
| GWP-luluc | kg CO ₂ eq. | 1.82E-03 | 6.57E-06 | 0.00E+00 | 1.19E-04 | 3.25E-05 | 0.00E+00 | -1.11E-03 |
| GWP-total | kg CO ₂ eq. | 8.75E+00 | 1.88E-01 | 0.00E+00 | 1.11E-02 | 2.28E+00 | 0.00E+00 | -9.91E-01 |
| ODP | kg CFC 11 eq. | 5.48E-12 | 1.71E-14 | 0.00E+00 | 1.92E-15 | 2.88E-13 | 0.00E+00 | -9.27E-12 |
| AP | mol H ⁺ eq. | 2.00E-02 | 3.56E-05 | 0.00E+00 | 7.28E-05 | 4.01E-03 | 0.00E+00 | -1.04E-03 |
| EP-freshwater | kg P eq. | 1.15E-05 | 5.27E-07 | 0.00E+00 | 3.11E-08 | 5.83E-08 | 0.00E+00 | -9.01E-07 |
| EP-marine | kg N eq. | 7.68E-03 | 1.44E-05 | 0.00E+00 | 3.60E-05 | 2.03E-03 | 0.00E+00 | -3.36E-04 |
| EP-terrestrial | mol N eq. | 8.11E-02 | 1.46E-04 | 0.00E+00 | 3.91E-04 | 2.30E-02 | 0.00E+00 | -3.88E-03 |
| POCP | kg NMVOC eq. | 2.41E-02 | 4.63E-05 | 0.00E+00 | 6.88E-05 | 5.10E-03 | 0.00E+00 | -9.13E-04 |
| ADP-minerals&metals* | kg Sb eq. | 2.53E-06 | 2.57E-10 | 0.00E+00 | 7.68E-10 | 3.95E-09 | 0.00E+00 | -9.75E-08 |
| ADP-fossil* | MJ | 1.54E+02 | 6.62E-02 | 0.00E+00 | 1.48E-01 | 1.14E+00 | 0.00E+00 | -1.74E+01 |
| WDP* | m ³ | 7.26E-01 | 1.19E-02 | 0.00E+00 | 5.28E-05 | 2.33E-01 | 0.00E+00 | -1.03E-01 |
| Acronyms | GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption. | | | | | | | |

* Disclaimer: The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks. The results of the end-of-life stage (modules C1-C4) should be considered when using the results of the product stage (modules A1-A3).

All the incorporated T50-series products have environmental indicator results ranging from +7.0% to -9.3% of the average, comfortably within the accepted ±10% variation. This consistency confirms that the average EPD results accurately represent the group and meet current standards.

Additional mandatory and voluntary impact category indicators

| Results per declared unit | | | | | | | | |
|---------------------------|------------------------|----------|----------|----------|----------|----------|----------|-----------|
| Indicator | Unit | A1-A3 | A5 | C1 | C2 | C3 | C4 | D |
| GWP-GHG ¹ | kg CO ₂ eq. | 8.86E+00 | 9.05E-02 | 0.00E+00 | 1.11E-02 | 2.28E+00 | 0.00E+00 | -9.90E-01 |

Additional voluntary indicators e.g. the voluntary indicators from EN 15804 or the global indicators according to ISO 21930:2017

Resource use indicators

| Results per declared unit | | | | | | | | |
|---------------------------|--|----------|-----------|----------|----------|-----------|----------|-----------|
| Indicator | Unit | A1-A3 | A5 | C1 | C2 | C3 | C4 | D |
| PERE | MJ | 2.39E+01 | 1.31E+00 | 0.00E+00 | 1.11E-02 | 1.52E-01 | 0.00E+00 | -5.68E+00 |
| PERM | MJ | 1.30E+00 | -1.30E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| PERT | MJ | 2.51E+01 | 1.12E-02 | 0.00E+00 | 1.11E-02 | 1.52E-01 | 0.00E+00 | -5.68E+00 |
| PENRE | MJ | 1.20E+02 | 1.60E+00 | 0.00E+00 | 1.48E-01 | 3.31E+01 | 0.00E+00 | -1.74E+01 |
| PENRM | MJ | 3.35E+01 | -1.54E+00 | 0.00E+00 | 0.00E+00 | -3.20E+01 | 0.00E+00 | 0.00E+00 |
| PENRT | MJ | 1.54E+02 | 6.62E-02 | 0.00E+00 | 1.48E-01 | 1.14E+00 | 0.00E+00 | -1.74E+01 |
| SM | kg | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| RSF | MJ | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| NRSF | MJ | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| FW | m ³ | 2.22E-02 | 2.86E-04 | 0.00E+00 | 5.52E-06 | 5.16E-03 | 0.00E+00 | -4.43E-03 |
| Acronyms | PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water | | | | | | | |

¹ This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO₂ is set to zero.

Waste indicators

| Results per declared unit | | | | | | | | |
|------------------------------|------|----------|----------|----------|----------|----------|----------|-----------|
| Indicator | Unit | A1-A3 | A5 | C1 | C2 | C3 | C4 | D |
| Hazardous waste disposed | kg | 1.27E-07 | 1.96E-11 | 0.00E+00 | 5.94E-12 | 3.22E-10 | 0.00E+00 | -1.10E-08 |
| Non-hazardous waste disposed | kg | 6.19E-02 | 4.23E-02 | 0.00E+00 | 2.07E-05 | 1.19E-02 | 0.00E+00 | -8.81E-03 |
| Radioactive waste disposed | kg | 1.06E-03 | 1.78E-06 | 0.00E+00 | 2.79E-07 | 2.62E-05 | 0.00E+00 | -1.09E-03 |

Output flow indicators

| Results per declared unit | | | | | | | | |
|-------------------------------|------|----------|----------|----------|----------|----------|----------|----------|
| Indicator | Unit | A1-A3 | A5 | C1 | C2 | C3 | C4 | D |
| Components for re-use | kg | 0.00E+00 |
| Material for recycling | kg | 4.91E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 |
| Materials for energy recovery | kg | 0.00E+00 |
| Exported energy, electricity | MJ | 0.00E+00 | 2.01E-01 | 0.00E+00 | 0.00E+00 | 4.43E+00 | 0.00E+00 | 0.00E+00 |
| Exported energy, thermal | MJ | 0.00E+00 | 3.61E-01 | 0.00E+00 | 0.00E+00 | 7.89E+00 | 0.00E+00 | 0.00E+00 |

ABBREVIATIONS

| Abbreviation | Definition |
|---|---|
| General Abbreviations | |
| EN | European Norm (Standard) |
| EPD | Environmental Product Declaration |
| EF | Environmental Footprint |
| GPI | General Programme Instructions |
| ISO | International Organization for Standardization |
| LCA | Life Cycle Assessment |
| PCR | Product Category Rules |
| c-PCR | Complementary Product Category Rules |
| CEN | European Committee for Standardization |
| CLC | Co-location centre |
| CPC | Central product classification |
| GHS | Globally harmonized system of classification and labelling of chemicals |
| GRI | Global Reporting Initiative |
| Environmental Impact Indicators (EN 15804) | |
| GHG | Greenhouse gas |
| GWP | Global Warming Potential (kg CO ₂ eq.) |
| GWP-fossil | Global Warming Potential from fossil sources (kg CO ₂ eq.) |
| GWP-biogenic | Global Warming Potential from biogenic sources (kg CO ₂ eq.) |
| GWP-luluc | Global Warming Potential from land use and land use change (kg CO ₂ eq.) |
| GWP-total | Total Global Warming Potential (kg CO ₂ eq.) |
| GWP-GHG | Global Warming Potential for greenhouse gases (kg CO ₂ eq.) |
| ODP | Ozone Depletion Potential (kg CFC-11 eq.) |
| AP | Acidification Potential (mol H ⁺ eq.) |
| EP | Eutrophication Potential |
| EP-freshwater | Freshwater eutrophication potential (kg P eq.) |
| EP-marine | Marine eutrophication potential (kg N eq.) |
| EP-terrestrial | Terrestrial eutrophication potential (mol N eq.) |
| POCP | Photochemical Ozone Creation Potential (kg NMVOC eq.) |
| ADP | Abiotic Depletion Potential |
| ADP-minerals&metals | Abiotic depletion potential for non-fossil resources (kg Sb eq.) |
| ADP-fossil | Abiotic depletion potential for fossil resources (MJ) |
| WDP | Water Deprivation Potential (m ³) |
| Resource Use Indicators | |
| PERE | Use of renewable primary energy excluding renewable primary energy resources used as raw materials (MJ) |
| PERM | Use of renewable primary energy resources used as raw materials (MJ) |
| PERT | Total use of renewable primary energy resources (MJ) |
| PENRE | Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (MJ) |
| PENRM | Use of non-renewable primary energy resources used as raw materials (MJ) |
| PENRT | Total use of non-renewable primary energy resources (MJ) |
| SM | Use of secondary material (kg) |
| RSF | Use of renewable secondary fuels (MJ) |
| NRSF | Use of non-renewable secondary fuels (MJ) |
| FW | Use of net fresh water (m ³) |
| Waste Indicators | |
| HW | Hazardous Waste (disposed) (kg) |
| NHW | Non-Hazardous Waste (disposed) (kg) |
| RW | Radioactive Waste (disposed) (kg) |
| Output Flow Indicators | |
| CFR | Components for Reuse (kg) |
| MR | Material for Recycling (kg) |

| | |
|-----------------------------------|---|
| MER | Materials for Energy Recovery (kg) |
| EEE | Exported Energy, Electricity (MJ) |
| EET | Exported Energy, Thermal (MJ) |
| Lifecycle Stages / Modules | |
| A1 | Raw material supply |
| A2 | Transport |
| A3 | Manufacturing |
| A4 | Transport to site |
| A5 | Construction/Installation |
| B1 | Use |
| B2 | Maintenance |
| B3 | Repair |
| B4 | Replacement |
| B5 | Refurbishment |
| B6 | Operational energy use |
| B7 | Operational water use |
| C1 | Deconstruction/Demolition |
| C2 | Transport to waste processing |
| C3 | Waste processing |
| C4 | Disposal |
| D | Reuse-Recovery-Recycling potential |
| Other Relevant Terms | |
| SVHC | Substances of Very High Concern |
| EC No. | European Community Number |
| CAS No. | Chemical Abstracts Service Number |
| MJ | Megajoule |
| kg | Kilogram |
| m ³ | Cubic Meter |
| NMVOG | Non-Methane Volatile Organic Compounds |
| Sb eq. | Antimony Equivalents |
| P eq. | Phosphorus Equivalents |
| N eq. | Nitrogen Equivalents |
| CFC-11 eq. | Chlorofluorocarbon-11 Equivalents |
| CO ₂ eq. | Carbon Dioxide Equivalents |
| kg C | Kilograms of Carbon |
| kg CO ₂ eq. | Kilograms of Carbon Dioxide Equivalent |
| ND | Not Declared |
| IATF | International Automotive Task Force |
| AS | Aerospace Standard |
| UN CPC | UN Central Product Classification |
| PA66 | Polyamide 6.6 (Nylon 6.6) |
| PA66HS | Polyamide 6.6 (Nylon 6.6) Heat stabilised |
| EoL | End of Life |

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VERSION HISTORY

Original Version of the EPD, 2025-10-08

