

ENVIRONMENTAL PRODUCT DECLARATION

In accordance with ISO 14025 and EN 15804:2012+A2:2019/AC:2021 for

ULTRACOLOR PLUS *dark base*

EPD®
THE INTERNATIONAL EPD® SYSTEM

ECO PLATFORM EPD VERIFIED

epd-norway
Global Program Operator

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The International EPD® System; www.environdec.com	**EPD International AB**	**S-P-07051**	**2022-10-26**	**2027-10-25**	**2023-09-21**	**Global**

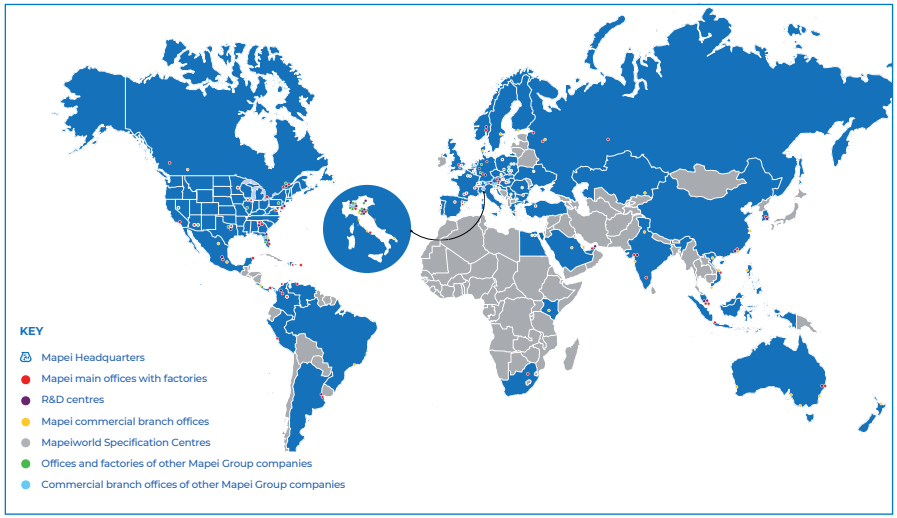
MAPEI®

1. COMPANY DESCRIPTION / GOAL & SCOPE

Founded in 1937 in Milan, Italy, Mapei produces adhesives and complementary products for laying all types of floors, wall and coating materials, and also specializes in other chemical products used in the building industry, such as waterproofing products, specialty mortars, admixtures for concrete, cement additives, products for underground constructions and for the restoration of concrete and historical buildings.

There are currently 100 subsidiaries in the Mapei Group, with a total of 86 production facilities located around the world in 35 different countries and in 5 different continents. Mapei also has 32 central laboratories. Most locations are ISO 9001 and ISO 14001 or EMAS-certified.

Mapei invests 12% in its company's total workforce and 5% of its turnover in Research & Development; in particular, 70% of its R&D efforts are directed to develop eco-sustainable and environmentally friendly products, which give important contribution to all major green rating systems for eco-sustainable buildings such as LEED and BREEAM.



LEED V4 is the latest version of Leadership in Environmental and Energy Design, an American protocol that enables buildings to be certified as eco-sustainable according to parameters and credits described in the most widely adopted green building criteria in the world. Issued by the GBC US, it is mandatory for all LEED projects registered after October 2016.

Numerous changes have been made to the previous version: Mapei products play a part in obtaining important credits thanks to their EPD's (type III environmental declarations) and their products with very low emission of VOC.

Launched in the UK in 1990, **BREEAM** (BRE Environmental Assessment Method) is a protocol for sustainable building practices adopted mainly in the United Kingdom and in Scandinavian countries with the version BREEAM NOR.

By adopting this protocol, thanks to their EPD's and very low emission of VOC, Mapei products help towards obtaining relative credits.

Furthermore, Mapei has developed a sales and technical service network with offices all over the world and offers an efficient Technical Assistance Service that is valued by architects, engineers, contractors and owners.

The goal of the study is to provide necessary data and documentation to produce an EPD according to the requirements of PCR 2019:14 Environdec (version 1.11, 2021-02-05) under EN 15804:2012+A2:2019/AC:2021 and to have more comprehension about the environmental impacts related to **ULTRACOLOR PLUS dark base** manufactured in Mapei S.p.A. located in Mediglia and Latina (Italy), Mapei AS located in Sagstua (Norway), Mapei Spain SA located in Amposta (Spain), Mapei Polska Sp.zoo located in Gliwice (Poland), ZAO Mapei located

in Stupino (Russia), MAPEI France located in Montgru (France) and Mapei AU located in Wacol (Australia) in year 2021, including packaging of the finished product.

Target audiences of the study are customers and other parties with an interest in the environmental impacts of to **Ultracolor Plus**. This analysis shall not support comparative assertions intended to be disclosed to the public.

This study is valid for the following colours:
N.113 Cement Grey, N.114 Anthracite, N.119 London Grey, N.120 Black, N.134 Silk, N.135 Golden Dust, N.136 Mud, N.142 Brown, N.143 Terracotta, N.144 Chocolate, N.149 Volcano Sand, N.152 Liquorice, N.174 Tornado

2. PRODUCT DESCRIPTION

Ultracolor Plus is a high-performance, anti-efflorescence, quick-setting and drying polymer-modified mortar free from Portland cement with water-repellent DropEffect® and mould-resistant BioBlock® technology for grouting joints up to 20 mm wide.

The product is supplied in multiply-bags, 5 kg alupack and 2 kg alupack.

For more information about the product see the TDS (Technical Data Sheet) on Mapei website.

3. CONTENT DECLARATION

The main components and ancillary materials of the product included in this EPD are the following:

Table 1: Composition referred to 1kg of packaged product

Materials	Percentage (%) by mass
Inorganic Binders	< 40%
Fillers	< 70%
Organic Binders	< 5%
Additives	< 10%
Packaging	**Percentage (%) by mass**
Cardboard	< 5%
Paper	< 1%
Plastic	< 2%
Pallet (WOOD)	<1 %

The products do not contain a concentration higher than 0,1% (by unit weight) of either carcinogenic substances or substances of very high concern (SVHC) on the REACH Candidate List published by the European Chemicals Agency.

4. DECLARED UNIT AND REFERENCE SERVICE LIFE

The declared unit is 1 kg of finished product with packaging.

Due to the selected system boundary, the reference service life of the product is not specified.

5. SYSTEM BOUNDARIES AND ADDITIONAL TECHNICAL INFORMATION

The approach is ''cradle to gate with options, modules C1–C4, module D and with optional modules A4–A5'' (A1–A3 + A4–A5 + C + D);

- A1, A2, A3 (Product stages): extraction and processing of raw materials and packaging (A1), transportation up to the factory gate (A2), manufacturing of the finished product (A3);
- A4, A5 (Construction process stage): transport of the finished product to final customers and installation into the building.
- C1, C2, C3, C4 (End of Life stage): de-construction/demolition (C1), transport to waste processing (C2), waste processing for reuse, recovery and/or recycling (C3), disposal (C4). For plants located in Europe a recycling ratio (C3) of 70% is considered in accordance to the European Directive 2008/98/CE and the remaining 30% is landfilled (C4); while for the Australian case a recycling ratio (C3) of 80% is considered according to the Australian National Target and the remaining 20% is landfilled (C4).
- D (Resource recovery stage): reuse, recovery and/or recycling potentials, expressed as net impacts and benefit.

Table 2: System boundaries

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	**A1**	**A2**	**A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
Modules declared	X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X
Geography	IT, FR, ES, PL, RU, NO, AU	EU, AU	IT, FR, ES, PL, RU, NO, AU	EU, AU	EU, AU	-	-	-	-	-	-	-	EU, AU	EU, AU	EU, AU	EU, AU	EU, AU
Specific data	> 90%					-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	Not-relevant					-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	< 30%					-	-	-	-	-	-	-	-	-	-	-	-

MND: Module Not Declared

A brief description of production process is the following:
The production process starts from raw materials, that are purchased from external and intercompany suppliers and stored in the plant. Bulk raw materials are stored in specific silos and added automatically in the production mixer, according to the formula of the product. Other raw materials, supplied in bags or big-bags, are stored in the warehouse and added automatically or manually in the mixer. The production is a discontinuous process, in which all the components are mechanically mixed in batches. The semi-finished product is then packaged, put on wooden pallets and stored in the finished products' warehouse. The quality of final products is controlled before the sale.

Figure 1: Production process detail



Table 3: Transport to the building site (A4)

Scenario information	Value	Unit
Means of transport: truck-trailer euro 5, gross weight 34-40 t, payload capacity 27 t		
Diesel consumption	0,002	l/100km
Transport distance	1000	km
Capacity utilisation (including empty runs)	85	%
Gross density of products transported	~ 1400	kg/m³
Capacity utilisation volume factor	1	-

Table 4: Installation into the building (A5)

Scenario information	Value	Unit
Ancillary materials for installation	0	kg
Water use	0,0002	m³
Other resources use	0	kg
Electricity (European grid mix)	0,00063	MJ
Output materials as result of waste processing at the building site	~ 0,01	kg
Waste materials on building site before waste processing	0,0188 (wood) 0,00367 (paper) 0,00981 (cardboard) 0,0443 (plastics) 0,0102 (C&D waste)	kg
Output materials (specified by type) as result of waste processing at the building site e.g. of collection for recycling, for energy recovery, disposal (specified by route)	0,0108 (energy recovery) 0,0102 (landfil)	kg

6. CUT-OFF RULES AND ALLOCATION

Criteria for the exclusion of inputs and outputs (cut-off rules) in the LCA, information modules and any additional information are intended to support an efficient calculation procedure. They are not applied in order to hide data.

The following procedure is applied for the exclusion of inputs and outputs:

- All inputs and outputs to a unit process, for which data are available, are included in the calculation
- Cut-off criteria, where applied, are described in Table 5

Input flows are covered for the whole formula.

Table 5: Cut-off criteria

Process excluded from study	Cut-off criteria	Quantified contribution from process
A3: production (auxiliary materials)	Less than 10^{-5} kg/kg of finished product	Sensitivity study demonstrates a relative contribution lower than 0,5%

For the allocation procedure and principles consider the following table (Table 6):

Table 6: Allocation procedure and principles

Module	Allocation Principle
A1	All data are referred to 1 kg of product A1: electricity is allocated to the specific line
A3	All data are referred to 1 kg of packaged product A3-wastes: all data are allocated to the whole production plant





7. ENVIRONMENTAL PERFORMANCE AND INTERPRETATION



GWP

Climate change
GWPtotal - Global Warming Potential refers to the emission/presence of GHGs (greenhouse gases) in the atmosphere (mainly CO_2, N_2O, CH_4) which contribute to the increase in the temperature of the planet.
GWP-total considers:
- GWP-fossil
- GWP-biogenic
- GWP-luluc (land use and land use change)



ODP

Ozone Depletion
Ozone Depletion Potential refers to the degradation of the stratospheric layer of the ozone involved in blocking the UV component of sunrays. Depletion is due to particularly reactive components that originate from chlorofluorocarbon (CFC) or chlorofluoromethane (CFM).



AP

Acidification
Acidification Potential refers to the emission of specific acidifying substances (i.e. NOx, SOx) in the air. These substances decrease the pH of the rainfall with predictable damages to the ecosystem.



EP

Eutrophication
Eutrophication Potential refers to the nutrient enrichment, which determines unbalance in ecosystems and causes the death of the fauna and decreased biodiversity in flora.
It considers:
- EP-freshwater: acquatic freshwater
- EP-marine: acquatic marine
- EP-terrestrial



POCP

Photochemical ozone formation
The Photochemical Ozone Creation Potential is the ozone formation in low atmosphere. This is quite common in the cities where a great amount of pollutants (like VOC and NOx) are emitted every day (industrial emissions and vehicles). It is mainly diffused during the summertime.



ADP minerals&metals

Depletion of abiotic resources – minerals and metals
Abiotic Depletion Potential elements refers to the depletion of the mineral resources.



ADP - fossil

Depletion of abiotic resources – fossil fuel
Abiotic Depletion Potential fossil fuel refers to the depletion of the fossil fuel resources.



WDP

Water use
It expresses the potential deprivation of water, that consists in not having the water needs satisfied.

The following tables show the environmental impacts for the products considered according to the requirements of EN 15804:2012+A2:2019/AC:2021.
The results refer to the declared unit (see § 4). The additional environmental indicators are not declared.

ULTRACOLOR PLUS dark base

(1 kg product in multiply-bag)

Table 7: ULTRACOLOR PLUS dark base: Potential environmental impact – mandatory indicators according to EN 15804 referred to 1 kg of product with packaging

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP_{TOTAL}	(kg CO_2 eq.)	4,11E-01	1,13E-02	4,01E-02	1,93E-03	6,13E-03	1,83E-03	4,52E-03	-1,22E-02
GWP_{FOSSIL}	(kg CO_2 eq.)	4,18E-01	1,12E-02	1,93E-02	1,91E-03	6,07E-03	1,82E-03	4,49E-03	-1,14E-02
$GWP_{BIOGENIC}$	(kg CO_2 eq.)	-7,88E-03	3,45E-05	2,08E-02	1,79E-05	2,13E-05	7,43E-06	1,51E-05	-7,01E-04
GWP_{LULUC}	(kg CO_2 eq.)	3,53E-04	6,27E-05	3,82E-07	4,61E-07	4,08E-05	8,41E-06	8,30E-06	-8,95E-05
ODP	(kg CFC 11 eq.)	8,65E-08	6,74E-16	4,07E-15	2,86E-14	5,95E-16	2,70E-15	1,06E-14	-2,94E-10
AP	(mol H^+ eq.)	2,55E-03	6,33E-05	1,05E-05	3,81E-06	1,60E-05	9,39E-06	3,19E-05	-4,62E-05
$EP_{FRESHWATER}$	(kg P eq.)	6,51E-06	3,36E-08	2,07E-09	6,02E-09	2,16E-08	5,22E-09	7,62E-09	-9,87E-07
EP_{MARINE}	(kg N eq.)	3,95E-04	3,10E-05	4,02E-06	9,47E-07	7,01E-06	4,29E-06	8,15E-06	-1,24E-05
$EP_{TERRESTRIAL}$	(mol N eq.)	4,37E-03	3,43E-04	4,58E-05	1,01E-05	7,92E-05	4,74E-05	8,95E-05	-1,31E-04
POCP	(kg NMVOC eq.)	1,19E-03	5,85E-05	1,05E-05	2,59E-06	1,42E-05	1,17E-05	2,48E-05	-3,55E-05
$ADP_{MINERALS\&METALS}$*	(kg Sb eq.)	9,92E-07	9,40E-10	9,71E-11	4,62E-10	6,11E-10	2,02E-09	4,61E-10	-6,79E-09
ADP_{FOSSIL}*	(MJ)	5,06E+00	1,50E-01	1,04E-02	3,16E-02	7,95E-02	3,55E-02	5,89E-02	-1,61E-01
WDP*	(m^3 world eq.)	5,82E-02	1,01E-04	2,45E-03	1,25E-03	6,78E-05	3,51E-04	4,93E-04	-1,72E-03

GWP_{TOTAL}: Global Warming Potential total; **GWP_{FOSSIL}**: Global Warming Potential fossil fuels; **$GWP_{BIOGENIC}$**: Global Warming Potential biogenic; **GWP_{LULUC}**: Global Warming Potential land use and land use change; **ODP**: Depletion Potential of the stratospheric Ozone layer; **AP**: Acidification Potential; **$EP_{FRESHWATER}$**: Eutrophication Potential, freshwater; **EP_{MARINE}**: Eutrophication Potential, marine; **$EP_{TERRESTRIAL}$**: Eutrophication Potential, terrestrial; **POCP**: Formation potential of tropospheric ozone; **$ADP_{MINERALS\&METALS}$**: Abiotic Depletion Potential for non-fossil resources; **ADP_{FOSSIL}**: Abiotic Depletion Potential for fossil resources; **WDP**: Water Deprivation Potential.

** The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is a limited experienced with the indicator*

Table 8: ULTRACOLOR PLUS dark base: Potential environmental impact – additional mandatory and voluntary indicators referred to 1 kg of product with packaging.

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-GHG	(kg CO_2 eq.)	4,13E-01	1,11E-02	1,93E-02	1,89E-03	5,99E-03	1,78E-03	4,43E-03	-1,12E-02

GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Table 9: ULTRACOLOR PLUS dark base: Use of resources referred to 1 kg of product with packaging.

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	5,05E-01	8,54E-03	2,76E-03	2,15E-02	5,51E-03	2,85E-03	8,84E-03	-1,11E-02
PERM	MJ	2,52E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	MJ	7,57E-01	8,54E-03	2,76E-03	2,15E-02	5,51E-03	2,85E-03	8,84E-03	-1,11E-02
PENRE	MJ	5,06E+00	1,51E-01	1,04E-02	3,16E-02	7,98E-02	3,56E-02	5,89E-02	-1,61E-01
PENRM	MJ	6,65E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	5,13E+00	1,51E-01	1,04E-02	3,16E-02	7,98E-02	3,56E-02	5,89E-02	-1,62E-01
SM*	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m^3	1,43E-03	9,66E-06	5,78E-05	2,41E-05	6,37E-06	9,95E-06	1,50E-05	-5,30E-05

PERE: Use of renewable primary energy excluding renewable primary energy resources used as raw materials; **PERM**: Use of renewable primary energy resources used as raw materials; **PERT**: Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials); **PENRE**: Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; **PENRM**: Use of non-renewable primary energy resources used as raw materials; **PENRT**: Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials); **SM**: Use of secondary material; **RSF**: Use of renewable secondary fuels; **NRSF**: Use of non-renewable secondary fuels; **FW**: Net use of fresh water.

** Referred only to 1 kg of product without packaging*

Table 10: ULTRACOLOR PLUS dark base: Waste production and output flows referred to 1 kg of product with packaging.

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	1,37E-04	7,21E-13	1,05E-12	4,67E-12	4,22E-13	4,45E-13	3,03E-12	-1,99E-11
NHWD	kg	4,85E-02	2,16E-05	6,53E-03	2,45E-05	1,30E-05	9,45E-06	3,01E-01	-1,16E-02
RWD	kg	8,47E-05	1,85E-07	4,85E-07	3,62E-06	1,48E-07	4,69E-07	6,56E-07	-5,67E-07
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	6,07E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	3,66E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, thermal	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

HWD: Hazardous waste disposed; **NHWD**: Non-Hazardous waste disposed; **RWD**: Radioactive waste disposed

Table 11: ULTRACOLOR PLUS dark base: Information on biogenic carbon content at the factory gate referred to 1 kg of product with packaging.

Biogenic Carbon Content	Unit	Quantity
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in packaging	kg C	5,75E-03

ULTRACOLOR PLUS dark base

(1 kg product in 5 kg Alupack)

Table 12: ULTRACOLOR PLUS dark base: Potential environmental impact – mandatory indicators according to EN 15804 referred to 1 kg of product with packaging.

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP_{TOTAL}	(kg CO_2 eq.)	4,64E-01	9,65E-03	1,49E-01	1,86E-03	7,25E-03	1,83E-03	4,50E-03	-1,25E-02
GWP_{FOSSIL}	(kg CO_2 eq.)	4,85E-01	9,57E-03	7,67E-02	1,84E-03	7,18E-03	1,81E-03	4,48E-03	-1,15E-02
$GWP_{BIOGENIC}$	(kg CO_2 eq.)	-2,14E-02	2,93E-05	7,20E-02	1,63E-05	2,51E-05	7,41E-06	1,51E-05	-8,81E-04
GWP_{LULUC}	(kg CO_2 eq.)	3,68E-04	5,34E-05	1,20E-06	4,44E-07	4,82E-05	8,39E-06	8,27E-06	-1,12E-04
ODP	(kg CFC 11 eq.)	1,04E-07	5,77E-16	1,37E-14	2,70E-14	7,03E-16	2,70E-15	1,05E-14	-3,72E-10
AP	(mol H^+ eq.)	2,90E-03	6,92E-05	4,04E-05	3,72E-06	2,19E-05	9,37E-06	3,18E-05	-5,55E-05
$EP_{FRESHWATER}$	(kg P eq.)	1,16E-05	2,86E-08	7,50E-09	5,71E-09	2,56E-08	5,21E-09	7,60E-09	-1,25E-06
EP_{MARINE}	(kg N eq.)	4,43E-04	3,44E-05	1,57E-05	9,35E-07	9,87E-06	4,28E-06	8,12E-06	-1,45E-05
$EP_{TERRESTRIAL}$	(mol N eq.)	4,86E-03	3,80E-04	1,78E-04	1,00E-05	1,11E-04	4,73E-05	8,93E-05	-1,52E-04
POCP	(kg NMVOC eq.)	1,36E-03	6,44E-05	4,09E-05	2,58E-06	1,96E-05	1,17E-05	2,47E-05	-4,17E-05
$ADP_{MINERALS\&METALS}$*	(kg Sb eq.)	1,01E-04	8,01E-10	3,34E-10	4,27E-10	7,21E-10	2,01E-09	4,59E-10	-8,36E-09
ADP_{FOSSIL}*	(MJ)	6,88E+00	1,28E-01	3,71E-02	3,00E-02	9,40E-02	3,55E-02	5,87E-02	-1,60E-01
WDP*	(m^3 world eq.)	9,69E-02	8,62E-05	9,61E-03	1,40E-03	8,01E-05	3,50E-04	4,91E-04	-2,15E-03

GWP_{TOTAL}: Global Warming Potential total; **GWP_{FOSSIL}**: Global Warming Potential fossil fuels; **$GWP_{BIOGENIC}$**: Global Warming Potential biogenic; **GWP_{LULUC}**: Global Warming Potential land use and land use change; **ODP**: Depletion Potential of the stratospheric Ozone layer; **AP**: Acidification Potential; **$EP_{FRESHWATER}$**: Eutrophication Potential, freshwater; **EP_{MARINE}**: Eutrophication Potential, marine; **$EP_{TERRESTRIAL}$**: Eutrophication Potential, terrestrial; **POCP**: Formation potential of tropospheric ozone; **$ADP_{MINERALS\&METALS}$**: Abiotic Depletion Potential for non-fossil resources; **ADP_{FOSSIL}**: Abiotic Depletion Potential for fossil resources; **WDP**: Water Deprivation Potential.

** The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is a limited experienced with the indicator*

Table 13: ULTRACOLOR PLUS dark base: Potential environmental impact – additional mandatory and voluntary indicators referred to 1 kg of product with packaging.

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-GHG	(kg CO_2 eq.)	4,77E-01	9,45E-03	7,66E-02	1,82E-03	7,08E-03	1,78E-03	4,41E-03	-1,14E-02

GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Table 14: ULTRACOLOR PLUS dark base: Use of resources referred to 1 kg of product with packaging.

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	6,94E-01	7,28E-03	8,40E-03	2,11E-02	6,51E-03	2,85E-03	8,81E-03	-1,19E-02
PERM	MJ	6,38E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	MJ	1,33E+00	7,28E-03	8,40E-03	2,11E-02	6,51E-03	2,85E-03	8,81E-03	-1,19E-02
PENRE	MJ	6,88E+00	1,29E-01	3,71E-02	3,00E-02	9,44E-02	3,56E-02	5,88E-02	-1,60E-01
PENRM	MJ	8,99E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	7,78E+00	1,29E-01	3,71E-02	3,00E-02	9,44E-02	3,56E-02	5,88E-02	-1,60E-01
SM*	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m^3	2,32E-03	8,23E-06	2,27E-04	2,46E-05	7,52E-06	9,93E-06	1,49E-05	-6,08E-05

PERE: Use of renewable primary energy excluding renewable primary energy resources used as raw materials; **PERM**: Use of renewable primary energy resources used as raw materials; **PERT**: Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials); **PENRE**: Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; **PENRM**: Use of non-renewable primary energy resources used as raw materials; **PENRT**: Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials); **SM**: Use of secondary material; **RSF**: Use of renewable secondary fuels; **NRSF**: Use of non-renewable secondary fuels; **FW**: Net use of fresh water.

** Referred only to 1 kg of product without packaging*

Table 15: ULTRACOLOR PLUS dark base: Waste production and output flows referred to 1 kg of product with packaging.

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	1,49E-04	6,15E-13	3,68E-12	4,79E-12	4,99E-13	4,45E-13	3,02E-12	-1,63E-11
NHWD	kg	4,91E-02	1,84E-05	1,55E-02	2,29E-05	1,54E-05	9,43E-06	3,01E-01	-1,06E-02
RWD	kg	8,63E-05	1,58E-07	1,68E-06	3,18E-06	1,75E-07	4,68E-07	6,54E-07	-5,13E-07
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	7,45E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	1,12E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, thermal	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

HWD: Hazardous waste disposed; **NHWD**: Non-Hazardous waste disposed; **RWD**: Radioactive waste disposed

Table 16: ULTRACOLOR PLUS dark base: Information on biogenic carbon content at the factory gate referred to 1 kg of product with packaging.

Biogenic Carbon Content	Unit	Quantity
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in packaging	kg C	1,33E-02

ULTRACOLOR PLUS dark base

(1 kg product in 2 kg Alupack)

Table 17: ULTRACOLOR PLUS dark base: Potential environmental impact – mandatory indicators according to EN 15804 referred to 1 kg of product with packaging.

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP_{TOTAL}	(kg CO_2 eq.)	5,38E-01	1,19E-02	1,29E-01	1,89E-03	3,68E-02	1,84E-03	4,46E-03	-1,08E-02
GWP_{FOSSIL}	(kg CO_2 eq.)	5,55E-01	1,18E-02	7,09E-02	1,88E-03	3,65E-02	1,83E-03	4,47E-03	-9,62E-03
$GWP_{BIOGENIC}$	(kg CO_2 eq.)	-1,79E-02	3,38E-05	5,76E-02	1,57E-05	1,05E-04	5,92E-06	-1,74E-05	-1,03E-03
GWP_{LULUC}	(kg CO_2 eq.)	6,55E-04	6,43E-05	1,19E-06	4,00E-07	2,44E-04	8,46E-06	8,26E-06	-1,30E-04
ODP	(kg CFC 11 eq.)	1,13E-07	7,18E-16	1,29E-14	2,60E-14	3,57E-15	2,72E-15	1,05E-14	-4,38E-10
AP	(mol H^+ eq.)	3,20E-03	9,64E-05	3,77E-05	4,43E-06	1,20E-04	9,44E-06	3,17E-05	-6,07E-05
$EP_{FRESHWATER}$	(kg P eq.)	3,15E-05	3,45E-08	7,02E-09	5,28E-09	1,30E-07	5,25E-09	7,58E-09	-1,47E-06
EP_{MARINE}	(kg N eq.)	5,32E-04	4,83E-05	1,46E-05	1,03E-06	5,47E-05	4,32E-06	8,11E-06	-1,51E-05
$EP_{TERRESTRIAL}$	(mol N eq.)	5,88E-03	5,32E-04	1,66E-04	1,10E-05	6,14E-04	4,77E-05	8,91E-05	-1,58E-04
POCP	(kg NMVOC eq.)	1,66E-03	8,98E-05	3,81E-05	2,82E-06	1,07E-04	1,17E-05	2,46E-05	-4,41E-05
$ADP_{MINERALS\&METALS}$*	(kg Sb eq.)	8,89E-04	9,69E-10	3,16E-10	4,45E-10	3,66E-09	2,03E-09	4,59E-10	-9,47E-09
ADP_{FOSSIL}*	(MJ)	8,13E+00	1,59E-01	3,51E-02	3,14E-02	4,77E-01	3,58E-02	5,86E-02	-1,26E-01
WDP*	(m^3 world eq.)	1,28E-01	1,06E-04	8,88E-03	9,33E-04	4,06E-04	3,53E-04	4,91E-04	-2,50E-03

GWP_{TOTAL}: Global Warming Potential total; **GWP_{FOSSIL}**: Global Warming Potential fossil fuels; **$GWP_{BIOGENIC}$**: Global Warming Potential biogenic; **GWP_{LULUC}**: Global Warming Potential land use and land use change; **ODP**: Depletion Potential of the stratospheric Ozone layer; **AP**: Acidification Potential; **$EP_{FRESHWATER}$**: Eutrophication Potential, freshwater; **EP_{MARINE}**: Eutrophication Potential, marine; **$EP_{TERRESTRIAL}$**: Eutrophication Potential, terrestrial; **POCP**: Formation potential of tropospheric ozone; **$ADP_{MINERALS\&METALS}$**: Abiotic Depletion Potential for non-fossil resources; **ADP_{FOSSIL}**: Abiotic Depletion Potential for fossil resources; **WDP**: Water Deprivation Potential.

** The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is a limited experienced with the indicator*

Table 18: ULTRACOLOR PLUS dark base: Potential environmental impact – additional mandatory and voluntary indicators referred to 1 kg of product with packaging.

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP-GHG	(kg CO_2 eq.)	5,45E-01	1,16E-02	7,08E-02	1,86E-03	3,60E-02	1,79E-03	4,41E-03	-9,45E-03

GWP-GHG: The indicator includes all greenhouse gases included in GWP-total but excludes biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. This indicator is thus equal to the GWP indicator originally defined in EN 15804:2012+A1:2013.

Table 19: ULTRACOLOR PLUS dark base: Use of resources referred to 1 kg of product with packaging.

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
PERE	MJ	6,86E-01	8,79E-03	7,84E-03	1,91E-02	3,30E-02	2,87E-03	8,80E-03	-1,03E-02
PERM	MJ	5,03E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	MJ	1,19E+00	8,79E-03	7,84E-03	1,91E-02	3,30E-02	2,87E-03	8,80E-03	-1,03E-02
PENRE	MJ	8,13E+00	1,59E-01	3,51E-02	3,14E-02	4,79E-01	3,58E-02	5,87E-02	-1,26E-01
PENRM	MJ	1,14E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	9,27E+00	1,59E-01	3,51E-02	3,14E-02	4,79E-01	3,58E-02	5,87E-02	-1,27E-01
SM*	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m^3	3,04E-03	9,95E-06	2,10E-04	2,08E-05	3,81E-05	1,00E-05	1,49E-05	-6,29E-05

PERE: Use of renewable primary energy excluding renewable primary energy resources used as raw materials; **PERM**: Use of renewable primary energy resources used as raw materials; **PERT**: Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials); **PENRE**: Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; **PENRM**: Use of non-renewable primary energy resources used as raw materials; **PENRT**: Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials); **SM**: Use of secondary material; **RSF**: Use of renewable secondary fuels; **NRSF**: Use of non-renewable secondary fuels; **FW**: Net use of fresh water.

** Referred only to 1 kg of product without packaging*

Table 20: ULTRACOLOR PLUS dark base: Waste production and output flows referred to 1 kg of product with packaging.

Indicator	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HWD	kg	1,66E-04	7,45E-13	3,42E-12	3,75E-12	2,53E-12	4,48E-13	3,01E-12	-7,18E-12
NHWD	kg	5,07E-02	2,22E-05	1,73E-02	2,32E-05	7,79E-05	9,51E-06	3,00E-01	-4,96E-03
RWD	kg	9,22E-05	1,90E-07	1,61E-06	4,03E-06	8,87E-07	4,72E-07	6,53E-07	-2,40E-07
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	4,78E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	1,44E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, electricity	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, thermal	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

HWD: Hazardous waste disposed; **NHWD**: Non-Hazardous waste disposed; **RWD**: Radioactive waste disposed

Table 21: ULTRACOLOR PLUS dark base: Information on biogenic carbon content at the factory gate referred to 1 kg of product with packaging.

Biogenic Carbon Content	Unit	Quantity
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in packaging	kg C	1,07E-02

Tables from 7 to 21 show absolute results for all the environmental categories considered.
The main contribution to the environmental impact categories in the product life cycle comes from extraction and processing of raw materials (**module A1**). Its relative contribution is over 80% in some categories (such as GWP_{TOTAL}, GWP_{FOSSIL}, Acidification, $ADP_{MINERALS\&METALS}$). The production stage (**module A3**) is relevant especially for the $GWP_{BIOGENIC}$ with a negative contribution due to the packaging components. In terms of GWP, **module A5** gives a relevant contribution especially in the biogenic carbon impact category. This is due to the disposal of the packaging that is the principal responsible of the biogenic carbon content. Referring to the biogenic carbon contained in the product and the packaging, the negative impacts of raw materials and packaging (A1 and A3) are compensated by the disposal of them in the modules A5 and C3. Transportation modules, especially A4, have relevant importance in terms of GWP_{LULUC}.

Table 22: Some environmental impacts of ULTRACOLOR PLUS dark base

ENVIRONMENTAL IMPACTS	A1-A3	A4	A5	C1	C2	C3	C4	D	TOT
CLIMATE CHANGE (FOSSIL)	4,86E-01	1,09E-02	5,56E-02	1,88E-03	1,66E-02	1,82E-03	4,48E-03	-1,08E-02	**5,66E-01** kg CO_2 eq.
ACIDIFICATION	2,88E-03	7,63E-05	2,96E-05	3,99E-06	5,27E-05	9,40E-06	3,18E-05	-5,41E-05	**3,03E-03** mol H+ eq.
DEPLETION OF ABIOTIC RESOURCES (FOSSIL)	6,69E+00	1,46E-01	2,75E-02	3,10E-02	2,17E-01	3,56E-02	5,87E-02	-1,49E-01	**7,06E+00** MJ
WATER USE	9,44E-02	9,77E-05	6,98E-03	1,19E-03	1,85E-04	3,51E-04	4,92E-04	-2,12E-03	**1,02E-01** m^3 world eq.

More details about electrical mix used in this EPD, is shown below:

	Data source	GWP-GHG	Unit
Residual electricity grid mix (IT) – 2020	AIB	0,531*	kg CO_2-eqv/ kWh
Residual electricity grid mix (NO) – 2020	AIB	0,465*	kg CO_2-eqv/ kWh
Electricity from wind power (ES) - 2018	GaBi database	0,0023*	kg CO_2-eqv/ kWh
Residual electricity grid mix (PL) – 2020	AIB	0,874*	kg CO_2-eqv/ kWh
Residual electricity grid mix (RU) – 2020	IEA	0,599*	kg CO_2-eqv/ kWh
Residual electricity grid mix (AU) – 2020	Australian Government, Australian Energy Update 2021	0,809*	kg CO_2-eqv/ kWh
Residual electricity grid mix (FR) – 2020	AIB	0,043*	kg CO_2-eqv/ kWh

** CML2001 - Aug. 2016*

8. DATA QUALITY

Table 23: Data quality

Dataset & Geographical reference	Database (source)	Temporary reference
A1; A3		
Inorganic Binder	Sphera Database	2021
Fillers	Sphera Database;	2021
Additives	Sphera Database; ecoinvent 3.7	2021
Organic compounds	Sphera Database;	2021
Residual electricity grid mix (IT)	Sphera Database;	2021
Residual electricity grid mix (NO)	Sphera Database;	2021
Residual electricity grid mix (ES)	Sphera Database;	2021
Residual electricity grid mix (FR)	Sphera Database;	2021
Residual electricity grid mix (PL)	Sphera Database;	2021
Residual electricity grid mix (RU)	Sphera Database;	2021
Residual electricity grid mix (AU)	Sphera Database;	2021
Packaging components (EU)	Sphera Database; PlasticsEurope	2005 - 2021
A2		
Truck, Euro 5, 27t payload (GLO)	Sphera Database	2021
Light train, gross tonne weight 500t / 363t payload (GLO)	Sphera database	2021
Oceanic ship (27500 DWT – GLO)	Sphera database	2021
Diesel for transport (EU,AU)	Sphera database	2018
Heavy Fuel Oil (EU,AU)	Sphera database	2018
Electricity grid mix (EU,AU)	Sphera database	2018
A4		
Truck, Euro 5, 27 ton payload – GLO	Sphera Database	2021
Diesel for transport (EU,AU)	Sphera Database	2018
A5		
Tap water from surface water	Sphera Database	2021
Commercial waste in municipal waste incineration plant	Sphera Database	2021
Electricity grid mix (EU)	Sphera database	2018
Inert matter on landfill	Sphera database	2021
C1 – C4		
Truck transport (9,3 ton payload – GLO)	Sphera Database	2021
Diesel for transport (EU,AU)	Sphera Database	2018
Construction waste dumping (EU)	Sphera Database	2021
Construction waste treatment (EU)	Sphera Database	2021

All data included in table above refer to a period between 2005 and 2021; the most relevant ones are specific from supplier, while the others (i.e. transport and minor contribution dataset), come from European and global databases. All dataset are not more than 10 years old according to EN 15804 §6.3.8.2 “Data quality requirements”. The only exception is represented by one raw material used for one packaging component production. Primary data concern the year 2021 and represent the whole annual production.

The Quality level concerning datasets used in the EPD can be considered as "very good" or "good" according to Annex E of the EN 15804 (current version); the only exception is represented by a packaging component which has a quality level classified as "poor" in terms of time representativeness.

9. ADDITIONAL INFORMATION

9.1 CO_2 Offset

Total CO2 emissions measured throughout the entire life cycle have been offset through the purchasing of certified carbon credits in support of renewable energy and forestry protection projects.

9.2 VOC emissions

Volatile Organic Compounds (VOC) special tests and evidence have been carried out on the two products, according to ISO 16000 parts 3, 6, 9 and 11 and EN 16516.

The product has been evaluated in emission chambers, in order to detect their VOC emissions after 3 and 28 days storage in the ventilated chambers, according to GEV (Gemeinschaft Emissionskontrollierte Verlegewerkstoffe, Klebstoffe und Bauprodukte e.V.) test method.

The following product meets the requirements for the emission class EMICODE® **EC1PLUS**, as "very low emission", released by GEV:

- **Ultracolor Plus**: license number 3234

Next table describes the limits for the EMICODE® EC1PLUS class:

Table 24: EC1PLUS VOC limits

	3 days µg/m³	28 days µg/m³
TVOC (C6-C16)	≤ 750 µg/m³	≤ 60 µg/m³
TSVOC (C16-C22)		≤ 40 µg/m³
C1A-C1B substances	Total ≤ 10 µg/m³	Single substance ≤ 1 µg/m³
Formaldehyde/ acetaldehyde	≤ 50 µg/m³	
Sum of formaldehyde/acetaldehyde	≤ 50 ppb	
Sum of non-assessable VOCs		≤ 40
R value		≤ 1

9.3 Indication for calculation of Module A4 (Transport from the factory to the jobsite)

In order to calculate the impact related to the transport of 1 kg of product from the factory gate to the jobsite, you can use the following formula:

*Transport Impact = EF (kg/DU) * distance (km)*

EF: Emission Factor; DU: declared Unit

Table 25: The EFs are related to 1 kg of product transported with truck EURO 6

Impact Category	Unit	EF (EURO 6)
GWP_{TOTAL}	(kg CO_2 eq.)	5,96E-05
GWP_{FOSSIL}	(kg CO_2 eq.)	5,89E-05
$GWP_{BIOGENIC}$	(kg CO_2 eq.)	2,12E-07
GWP_{LULUC}	(kg CO_2 eq.)	5,37E-07
ODP	(kg CFC 11 eq.)	7,55E-18
AP	(mol H^+ eq.)	7,15E-08
$EP_{FRESHWATER}$	(kg P eq.)	2,12E-10
EP_{MARINE}	(kg N eq.)	2,38E-08
$EP_{TERRESTRIAL}$	(mol N eq.)	2,87E-07

POCP	(kg NMVOC eq.)	6,15E-08
$ADP_{MINERALS\&METALS}$	(kg Sb eq.)	3,82E-12
ADP_{FOSSIL}	(MJ)	7,90E-04
WDP	(m^3 world eq.)	7,01E-07

Example:
If the product is transported from the production plant to the Jobsite for around 90 km with a truck (EURO 6), the GWP impact result will be:

$$GWP_{TOTAL} = 5{,}96E\text{-}05 * 90km = 5{,}37E\text{-}03 \text{ kg } CO_2eq$$

10. DIFFERENCES VERSUS PREVIOUS VERSION

The list of the colours included in the study has been added in chapter 1.
Chapter 9.3 has been updated.
Editorial changes.

11. VERIFICATION AND REGISTRATION

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but from different programmes may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804. For further information about comparability, see EN 15804 and ISO 14025.

CEN standard EN15804 served as the Core Product Category Rules (PCR)	
PCR:	PCR 2019:14 Construction products (EN 15804:A2), Version 1.11, 2021-02-05, UN CPC code 54
PCR review was conducted by:	The Technical Committee of the International EPD® System. See www.environdec.com/TC for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/contact.
Independent third-party verification of the declaration and data, according to ISO 14025:2006:	☒ EPD Process Certification ☐ EPD Verification
Third party verifier:	Certiquality S.r.l. Number of accreditation: 003H rev15
Accredited or approved by:	Accredia
Procedure for follow-up of data during EPD validity involves third-party verifier	☒ Yes ☐ No

12. REFERENCES

- EN 15804: SUSTAINABILITY OF CONSTRUCTION WORKS - ENVIRONMENTAL PRODUCT DECLARATIONS - CORE RULES FOR THE PRODUCT CATEGORY OF CONSTRUCTION PRODUCTS
- EUROPEAN DIRECTIVE 2008/98/EC
- EUROPEAN RESIDUAL MIXES VERSION 1.0, 2021-05-31 (AIB: ASSOCIATION OF ISSUING BODIES)
- GENERAL PROGRAMME INSTRUCTIONS OF THE INTERNATIONAL EPD® SYSTEM. VERSION 3.01
- ISO 14025 ENVIRONMENTAL LABELS AND DECLARATIONS - TYPE III ENVIRONMENTAL DECLARATIONS - PRINCIPLES AND PROCEDURES
- ISO 14044 ENVIRONMENTAL MANAGEMENT – LIFE CYCLE ASSESSMENT – REQUIREMENTS AND GUIDELINES
- PCR 2019:14 CONSTRUCTION PRODUCTS (EN 15804: A2), UN CPC CODE 54; VERSION 1.11
- AUSTRALIAN ENERGY UPDATE 2021, AUSTRALIAN ENERGY STATISTICS - DEPARTMENT OF INDUSTRY, SCIENCE, ENERGY AND RESOURCES
- AUSTRALIAN NATIONAL WASTE POLICY ACTION PLAN (2019)
- IEA WEBSITE - TOTAL ENERGY SUPPLY (TES) BY SOURCE

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ANNEX 1

ANNEX 1: Self declaration from EPD owner

Specific requirements

1 Applied electricity data set used in the manufacturing phase

The electricity mix for the electricity used in manufacturing (A3) is the electricity grid mix

<0,46 kg CO_2 eqv/MJ>

2 Transport from the place of manufacture to a central warehouse

Transport distance, and CO_2-eqv./DU from transport of the product from factory gate to central warehouse in Oslo shall be given. The following table shall be included in the EPD:

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy use	Unit	Value (l/t)	Kg CO2-eqv./DU
Boat							
Truck	<85>	<Truck 27 tonn, EURO6>	<95>	<0,0160>	l/tkm	<1,52>	4,59E-03
Railway							
Rail							
Air							
Total	<85>	<Truck 27 tonn, EURO6>	<95>	<0,0160>	l/tkm	<1,52>	4,59E-03

3 Impact on the indoor environment

☒ Indoor air emission testing has been performed; specify test method and reference; EMICODE® EC1 PLUS (ISO 16000)_____

☐ No test has being performed

☐ Not relevant; specify _____