SWISSTEC Sourcing Ltd.

Think Sourcing. Think SWISSTEC

18L1-2 Street 3, Vietnam-Singapore Industrial Park 2,
Thu Dau Mot City, Binh Duong Province. Vietnam.

CE

Document No.: *KKM011712-005*

Item No: *500977594*

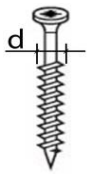
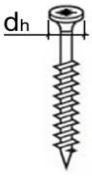
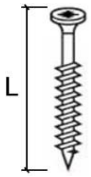
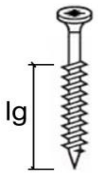
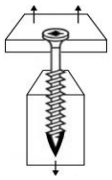
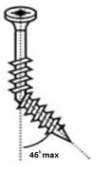
Screw description:

CBS CSK FLAT HD TX10 6NIBS SAW HALF THRD TYP17 WZP CR3 C1022 3X30

Material: *C1022*

Certificate No.: CPR-J-00135-21

Report No.: 1015-CPR-30-15255/12/JZ

Size	Nominal diameter (mm)	Inner thread diameter (mm)	Head diameter (mm)	Total length (mm)	Thread length (mm)	Torsional ratio $F_{tor,k}/R_{tor,k}$	Withdrawal parameter (Loading across / along the fibre) (N/mm^2)	Head pull-through parameter (N/mm^2)	Yield moment l2 = 1d (Nmm)	Tensile capacity (kN)
										
3x30	2.7 - 3.0	1.7 - 2.05	5.6 - 6.0	28.5 - 30.0	16.5 - 19.5	3.11	17.00 / 12.45	25.64	1382 (20 Deg)	3.05
Characteristic density of wood ρ_k (kg/m^3)						450	410	350	-	
Durability (i.e. corrosion protection)						Blue/yellow zinc plated, (3 to 10) µm (Service Class 1 and 2 acc. to EN 1995-1-1) Ruspert (20 to 25) µm (Service Class 2 acc. to EN 1995-1-1) Dacromet, (20 to 28) µm (Service Class 3 acc. to EN 1995-1-1)				

The manufacturer declares for:

The product is in accordance with EN 14592:2008+A1:2012 “Timber Structures – Dowel - Type fasteners – Requirements”.

This declaration of conformity is valid until any changes in the product, the raw material or the production process is performed, which would significantly change the declared characteristics.

Date: 12 May 2021

CÔNG TY TNHH SWISSTEC SOURCING VIỆT NAM

Hieu Trong Nguyen

SWISSTEC Sourcing Ltd.

Think Sourcing. Think SWISSTEC

18L1-2 Street 3, Vietnam-Singapore Industrial Park 2,
Thu Dau Mot City, Binh Duong Province. Vietnam.

CE

Document No.: *KKM011712-005*

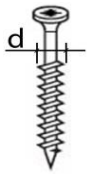
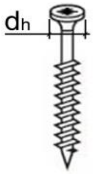
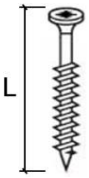
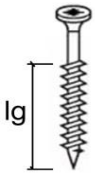
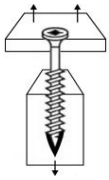
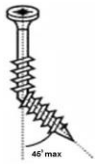
Item No: *500977594*

Description:
Chipboard screw torx head with nibs type 17 saw thread waxed blue plated - 3x30

Material: *C1022*

Certificate No.: CPR-J-00812-20

Report No.: 1015-CPR-30-14959/1/JZ

Description	Nominal diameter (mm)	Inner thread diameter (mm)	Head diameter (mm)	Total length (mm)	Thread length (mm)	Torsional ratio $F_{tor,k}/R_{tor,k}$ (Nm)	Withdrawal parameter (Loading across / along the fibre) (N/mm^2)	Head pull-through parameter (N/mm^2)	Yield moment l2 = 1d (Nmm)	Tensile capasity (kN)
										
3x30	2.7 - 3.0	1.7 - 2.05	5.6 - 6.0	28.5 - 30.0	16.5 - 19.5	3.14	17.00 / 12.45	25.64	1294 (Thread section, 20 Deg)	3.05
Characteristic density of wood ρ_k (kg/m^3)						450	410	350	-	
Durability (i.e. corrosion protection)						Blue/yellow zinc plated Cr3, (3 - 10) µm (Service Class 1 acc. To EN 1995-1-1)				

The manufacturer declares for:

The product is in accordance with EN 14592:2008+A1:2012 “Timber Structures – Dowel - Type fasteners – Requirements”.

This declaration of conformity is valid until any changes in the product, the raw material or the production process is performed, which would significantly change the declared characteristics.

Date: 29 Aug 2020

CÔNG TY TNHH SWISSTEC SOURCING VIỆT NAM

Hieu Trong Nguyen

SWISSTEC Sourcing Ltd.

Think Sourcing. Think SWISSTEC

18L1-2 Street 3, Vietnam-Singapore Industrial Park 2,
Thu Dau Mot City, Binh Duong Province. Vietnam.

CE

Document No.: *KKM011712-005*

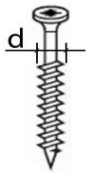
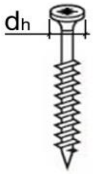
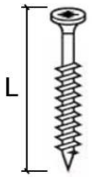
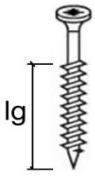
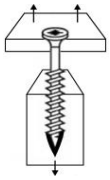
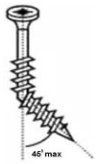
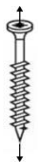
Item No: *500977594*

Description:
Chipboard screw torx head with nibs type 17 saw thread waxed blue plated - 3x30

Material: *Carbon steel C1022*

Certificate No.: E-30-20647-17

Report No.: 1015-CPR-30-11211/2

Description	Nominal diameter (mm)	Inner thread diameter (mm)	Head diameter (mm)	Total length (mm)	Thread length (mm)	Torsional ratio $F_{tor,k}/R_{tor,k}$ (Nm)	Withdrawal parameter (Loading across / along the fibre) (N/mm^2)	Head pull-through parameter (N/mm^2)	Yield moment l2 = 1d (Nmm)	Tensile capasity (kN)
										
3x30	2.7 - 3.0	1.7 - 2.05	5.6 - 6.0	28.5 - 30.0	16.5 - 19.5	3.14	17.00 / 12.45	25.64	1503	3.05
Characteristic density of wood ρ_k (kg/m^3)						450	410	350	-	
Durability (i.e. corrosion protection)						Blue/yellow zinc plated Cr3, (3 - 10) µm (Service Class 1 acc. To EN 1995-1-1)				

The manufacturer declares for:

The product is in accordance with EN 14592:2008+A1:2012 “Timber Structures – Dowel - Type fasteners – Requirements”.

This declaration of conformity is valid until any changes in the product, the raw material or the production process is performed, which would significantly change the declared characteristics.

Date: 17 Apr 2019

CÔNG TY TNHH SWISSTEC SOURCING VIỆT NAM

Hieu Trong Nguyen