

Requested by Oy Prevex Ab

FI-66900 NYKARLEBY

FINLAND

Order 23.3.2018, Kenneth Forsman

Contact person VTT Expert Services Ltd

Expert Ville Matveinen Kemistintie 3, Espoo

P.O. Box 1001, FI-02044 VTT, FINLAND

Tel. +358 40 687 6431

Task

Type testing of waste fittings Smartloc for kitchen sink with one and two bowls

Test samples

Oy Prevex Ab delivered 27.3.2018 and 22.5.2018 (samples 18.083 & 18.084) following waste fittings for kitchen sink (1 sample/product):

Name	Product number	Description	Marked at VTT
Smartloc waste fitting	41K03A01	1-bowl 114 mm ¹⁾	18.044.1
Smartloc waste fitting	42K03A01	2-bowl 114 mm	18.045.1
Smartloc waste fitting	41R03A01	1-bowl 114 mm remote	18.046.1
Smartloc waste fitting	42R03A01	2-bowl 114 mm remote	18.047.1
Smartloc waste fitting	42N03001	2-bowl nut connection	18.049.1
Smartloc waste fitting	41N03001	1-bowl nut connection	18.050.1
	3107006		18.051.1
Overflow series	3320015	rigid overflow	18.052.1-1
Strainer kit	13882	-	18.053.1-2
Waste valve kit R1 1/2"	3405039	Waste valve kit to be	
70mm		attached Smartloc	
		standard module	18.083.1-1
Overflow kit	3321005	overflow kit	18.084.1

1) 114 mm refers to the strainer size

Smartloc is identical to Lillviken waste fitting (tested VTT-S-05613-15).

Waste fittings are made of polypropylene (PP). Waste outlets of the fitting are for bowl with an outlet hole diameter of 90 mm. Connection to the discharge pipe is DN/OD 50 or 40, floor or wall connections. Both waste fittings have a hose connection possibility for washing machine. Waste valve remote can be used with both waste fittings.

Samples were enclosed with their product drawings and mounting instructions. Product description is presented in Appendix 1.





Test method

Waste fitting for sanitary appliances. Type approval guidelines 2007. The National Building Code of Finland. Ministry of Environment (in Finnish). Test method bases mainly on the following standards:

SFS-EN 274-2:2002 Waste fittings for sanitary appliances. Part 2: Test methods. SFS-EN 274-1:2002 Waste fittings for sanitary appliances. Part 1: Requirements.

Results

The results are presented in the Appendix 2. Summary of the results is presented in the Table 1.

Table 1. Summary of the test results.

Test			R	esult			
Product	41K0 3A01	42K0 3A01	41R03 A01	42R03 A01	42N0 3001		
1 General	+	+	+	+	+	+	+
2 Appearance of surfaces	+	+	+	+	+	+	+
3 Materials	+	+	+	+	+	+	+
4 Design and dimensions	+	+	+	+	+	+	+
5 Hydraulic requirements	+	+	+	+	+	+	+
6 Tightness	+	+	+	+	+	+	+
7 Marking	+	+	+	+	+	+	+

- + = Requirements of the type test method fulfilled.

 Waste fitting for sanitary appliances. Type approval guidelines 2007 / SFS-EN 274-1.
- = not tested, o = requirements are not fulfilled.

1) Only a standard module without strainer kit. Tested with 13882 (18.053.1)

2) Only a strainer kit. Tested with 2N03001

Espoo, 28.5.2018

Ville Matveinen Christer Björklund Expert Laboratory Technician

Appendices

1 Product description

2 Results

DISTRIBUTION

Customer Original, electronically approved

version

Archive/VTT Expert Services Ltd Original

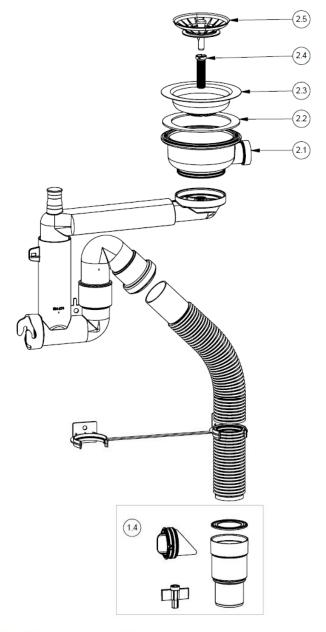




Waste fittings for kitchen sink with one or two bowls

Type: Smartloc

Manufacturer: Oy Prevex Ab



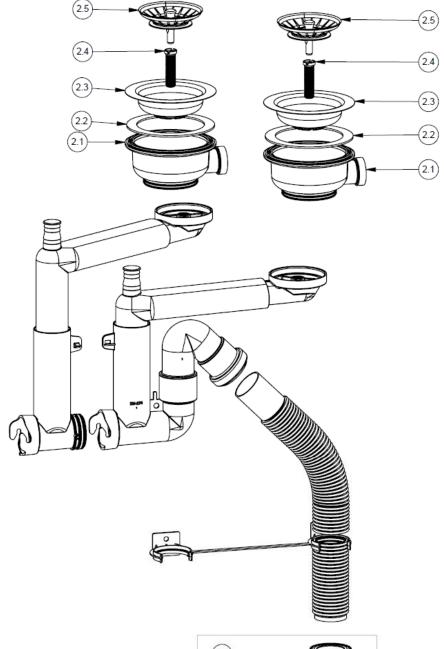
ITEM	PART NR	DESCRIPTION	QTY
1	41K03MOD	Smartloc 1-bowl standard module	1
1.1	632752	Smartloc body + bend 135°	1
1.2	632761	Bend 88° + waste arm	1
1.3	63284	Flexible hose + clips	1
1.4	3100074	Installation kit	1
2	3406040	Strainer kit	1
2.1	632421	Waste valve with overflow	1
2.2	71169	Gasket 110/85x2	1
2.3	71387	Strainer 114x30	1
2.4	71478	Hole screw M12x47	1
2.5	13712	Strainer plua	1





The test results relate only to the tested samples.



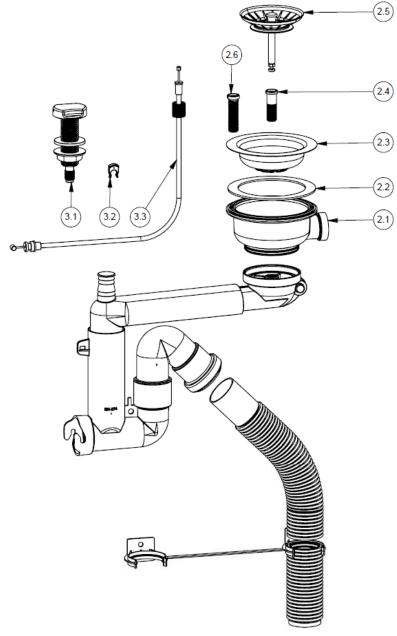


ITEM	PART NR	DESCRIPTION	QTY
1	42K03MOD	Smartloc 2-bowl standard module	1
1.1	632752	Smartloc body + bend 135°	1
1.2	632761	Bend 88° + waste arm	2
1.3	63238	Smartloc body extension part	1
1.4	63284	Flexible hose + clips	1
1.5	3100074	Installation kit	1
2	3406040	Strainer kit	2
2.1	632421	Waste valve with overflow	1
2.2	71169	Gasket 110/85x2	1
2.3	71387	Strainer 114x30	1
2.4	71478	Hole screw M12x47	1
2.5	13712	Strainer plug	1



Product Smartloc 2-bowl 114 mm	
№ 42K03A0 ver.001	
Date 19.03.2018 mb	
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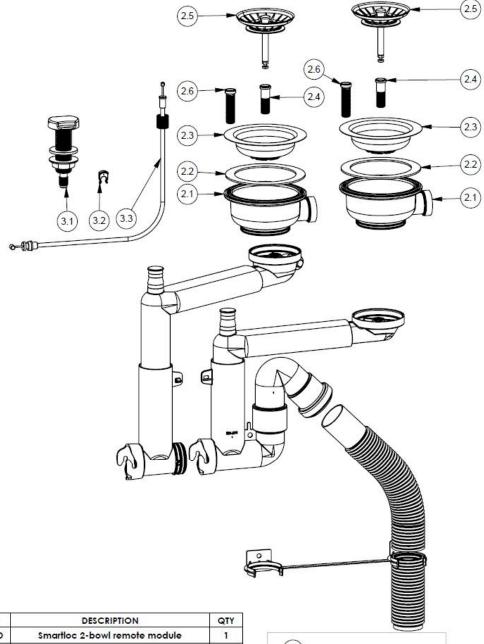


ITEM	PART NR	DESCRIPTION	QTY
1	41R03MOD	Smartloc 1-bowl remote module	1
1.1	632752	Smartloc body + bend 135°	1
1.2	63240	Bend 88°	1
1.3	690023	Remote arm	1
1.4	63284	Flexible hose + clips	1
1.5	3100074	Installation kit	1
2	3407021	Strainer kit remote	1
2.1	632421	Waste valve with overflow	1
2.2	71169	Gasket 110/85x2	1
2.3	71387	Strainer 114x30	1
2.4	71556	Hole screw M12x39	1
2.5	1284842	Strainer Plug adjustable	1
2.6	71478	Hole screw M12x47	1
3	3107007	Remote kit	1
3.1	128571	Remote control	1
3.2	63123	Spring washer	1
3.3	71453	Remote wire 600 mm	1

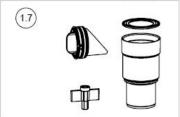


Product S	martloc 1-bowl 114 mm re	mote
Туре		
No 4	1R03A0 ver.001	
Date]	9.03.2018 mb	
X New typ	e New version Old version	
		Approved
	PREVEX	
EIN	-66900 Uusikaarlepyy/Nykarleb	



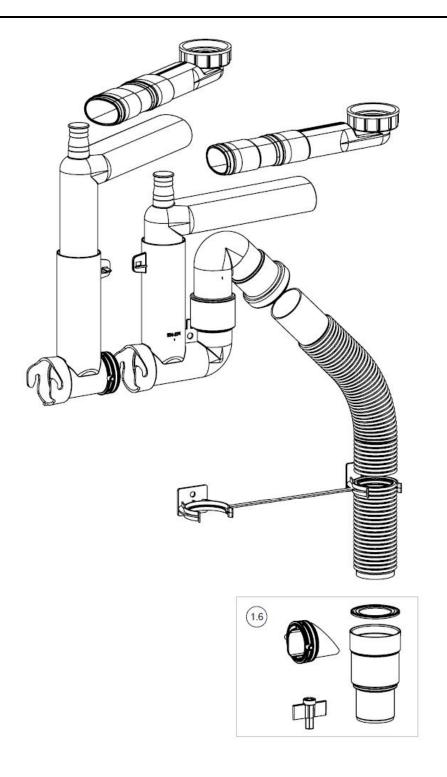


ITEM	PARTNR	DESCRIPTION	QTY
1	42R03MOD	Smartloc 2-bowl remote module	1
1.1	632752	Smartloc body + bend 135°	1
1.2	632761	Bend 88° + waste arm	1
1.3	63238	Smartloc body extension part	1
1.4	63240	Bend 88°	1
1.5	690023	Remote arm	1
1.6	63284	Flexible hose + clips	1
1.7	3100074	Installation kit	1
2	3407021	Strainer kit remote	2
2.1	632421	Waste valve with overflow	1
2.2	71169	Gasket 110/85x2	1
2.3	71387	Strainer 114x30	1
2.4	71556	Hole screw M12x39	1
2.5	1284842	Strainer Plug adjustable	1
2.6	71478	Hole screw M12x47	1
3	3107007	Remote kit	1
3.1	128571	Remote control	1
3.2	63123	Spring washer	1
3.3	71453	Remote wire 600 mm	1



Туре	
№ 42R03A0 ver.001	
19.03.2018 mb	
X New type New version Old version	
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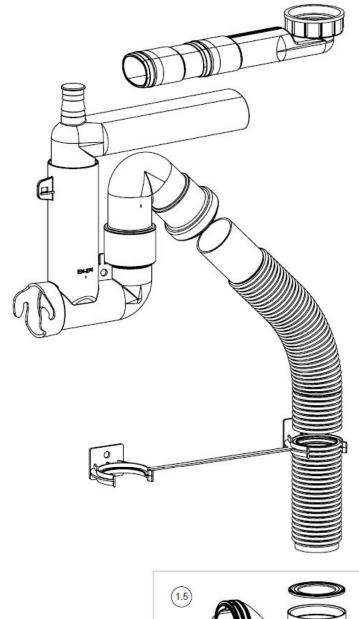


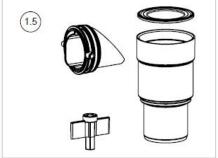


ITEM	PART NR	DESCRIPTION	QTY
1	42N03MOD	Smartloc 2-bowl nut conn. module	1
1.1	632752	Smartloc body + bend 135°	1
1.2	63240	Bend 88°	2
1.3	690060	Waste Arm + 1½" nut	2
1.4	63238	Smartloc body extension part	1
1.5	63284	Flexible hose + clips	1
1.6	3100074	Installation kit	1





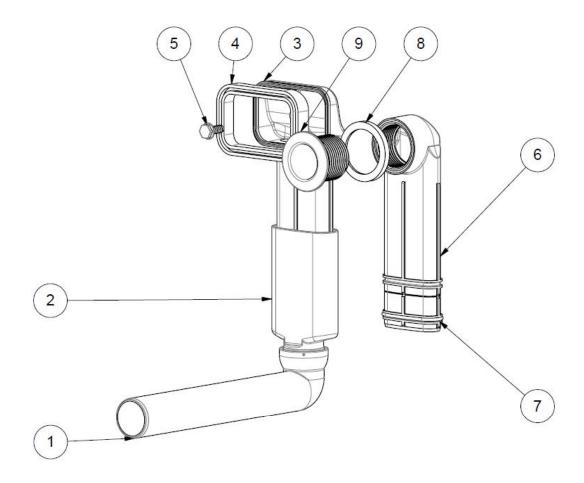




ITEM	PART NR	DESCRIPTION	QTY
1	41N03MOD	Smartloc 1-bowl nut conn. module	1
1.1	632752	Smartloc body + bend 135°	1
1.2	63240	Bend 88°	1
1.3	690060	Waste Arm + 1½" nut	1
1.4	63284	Flexible hose + clips	1
1.5	3100074	Installation kit	1





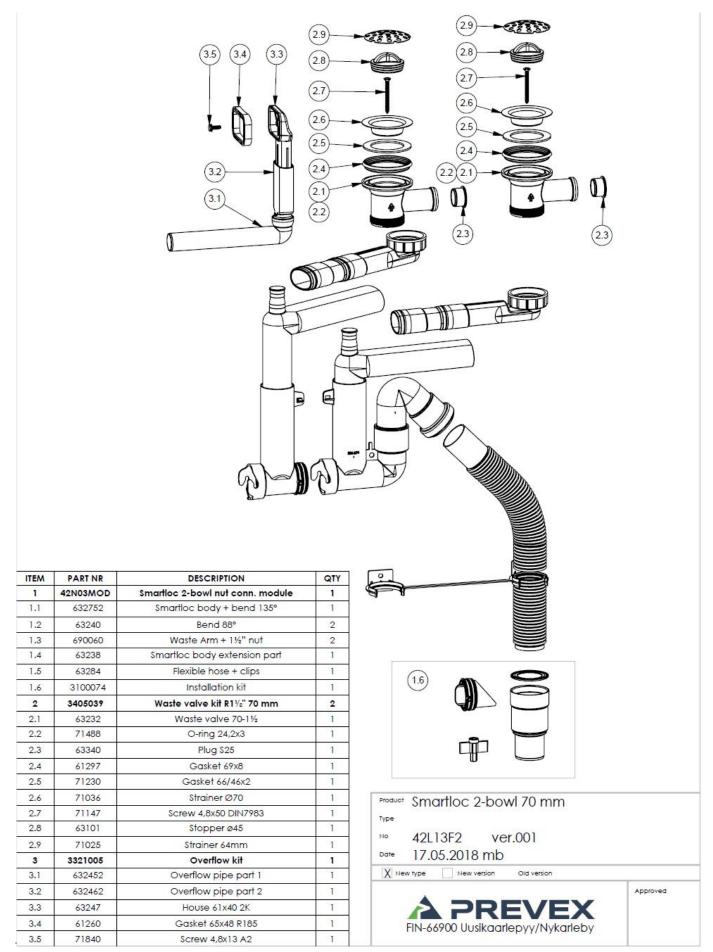


ITEM	PARTNR	DESCRIPTION	QTY
1	632452	Overflow pipe part 1	1
2	632462	Overflow pipe part 2	1
3	63247	House 61x40 2K	1
4	61260	Gasket 65x48 R185	1
5	71840	Screw 4,8x13 A2	1
6	63156	House M28	1
7	71033	O-ring 29x2 NBR	1
8	61287	Gasket M28	1
9	71669	Connector M28 L25	1

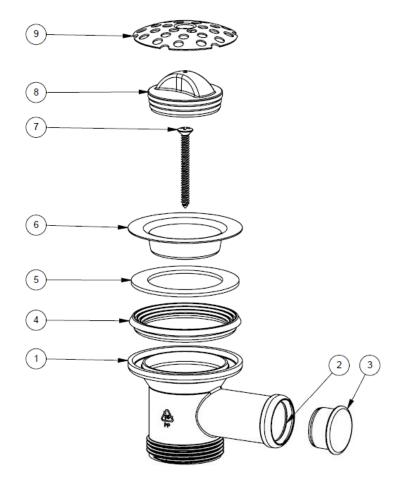
Product	Rigid overflow	
Туре	Dual	
No	3320003 ver.002	
Date	04.09.2017 CD	
Nev	v type X New version Old ver	sion 03.07.2017









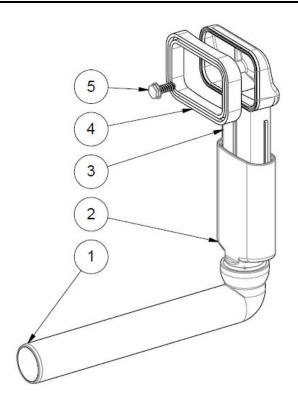


ITEM PART NR		DESCRIPTION	QTY	
1	1 63232 Waste valve 70-11/2		1	
2	71488	O-ring 24,2x3	1	
3	63340	Plug \$25	1.	
4	61297	Gasket 69x8	1	
5	71230	Gasket 66/46x2	1	
6	71036	Strainer Ø70	1	
7	71147	Screw 4,8x50 DIN7983	1	
8	63101	Stopper ø45	1	
9	71025	Strainer 64mm	1	

Product	Waste valve kit R1½" 70 mm				
Type					
No	3405039 ver.002				
Date	17.05.2018 mb				
Nev	type X New version Old version 15,03,2018				
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ITEM PART NR		DESCRIPTION	QTY	
1	632452	Overflow pipe part 1	1	
2	632462	Overflow pipe part 2	1	
3	63247	House 61x40 2K	1	
4	61260	Gasket 65x48 R185	1	
5	71840	Screw 4,8x13 A2	1	

Produc	Overflow kit	
Туре		
No	3321005 ver.002	
Date	06.09.2017 CD	
N	ew type X New version Old version 13,06,2017	14
		Approved
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	PREVEX FIN-66900 Uusikaarlepyy/Nykarleby	





TEST RESULTS OF WASTE FITTINGS

Test samples: waste fittings Lillviken, type 50 mm for wash basin (3 samples/product).

Product name	Samples marked in VTT
41K03A01	18.044.1
42K03A01	18.045.1
41R03A01	18.046.1
42R03A01	18.047.1
42N03001	18.049.1
41N03001	18.050.1
3107006	18.051.1
3320015	18.052.1-2
3405039	18.083.1-1
3321005	18.084.1

Manufacturer: Oy Prevex Ab, Finland.

Date of testing: 27.3.2018-25.5.2018 (test samples received 27.3.2018 and 22.5.2018).

1 GENERAL (SFS-EN 274-1: 4.1)

Requirement: Waste outlet, traps and overflows shall be capable of being connected to drainage

pipework system in accordance with EN 12056-1 and EN 12056-2.

Result: No remarks in test samples.

2 APPEARANCE OF SURFACES (SFS-EN 274-1: 4.2)

Test method	Result	Requirement
Visual observations	No fails in test samples.	The internal and external surfaces of the
	Colour of polypropylene	waste fittings shall be smooth free from
	parts: grey	grooving, blistering or any other surface
		defects likely to impair their function.
Neutral saline-spray test	No visible NiCr coated parts.	The appearance of visible electrodeposited
for NiCr coatings (EN 248)		shall comply with EN 248

3 MATERIALS (SFS-EN 274-1: 4.3)

Material: polypropylene (PP), seals: EPDM rubber and thermoplastic elastomer,

metallic parts: stainless steel

3.1 Temperature cycling test (SFS-EN 274-1: Annex A and Ref. /1/)

Temperature cycling at water temperatures of 93 ± 2 °C and	Result	Requirement	
10 ± 5 °C in periods of 60 s, between rest periods of 1 min,	no defects	no defects	
water flow (30±3) liter/min, 1500 cycles.	no leakage	no leakage 1)	

¹⁾ After the test all leaktightness tests in accordance with Clause 6.

Ref. /1/ Waste fitting for sanitary appliances. Type approval guidelines 2007.





4 DESIGN AND DIMENSIONS

1- and 2-bowl waste fittings and kits. Samples according to drawings.

4.1 Waste outlet and overflow

Dimensions of waste outlets and overflows (SFS-EN 274-1: Table 1)

According to drawings, see Annex 1.

4.2 Trap

Dimensions of trap (SFS-EN 274-1: Table 1 and Figure 12)

According to drawings, see Annex 2.

5 HYDRAULIC REQUIREMENTS (SFS-EN 274-2: 5)

5.1 Measurements of flow rates

Measured flow rates and requirements are presented in the table below (test sample 2.2).

Flow rate of test object		Res	sult (l/s)		Requirement	
		18.050.1 + 18.050.1 +			min. flow	
			18.050.1 +	18.083.1 +	1/s	
		18.053.1	18.053.1	18.084.1		
		with strainer	without strainer	70 mm		
		plug	plug			
3.2 Waste outlet		-	-	-	0,7	
Waste outlet with a trap floor connection		0,85	1,0	0,7	0,6	
3.4 Trap alone		-	-	-	0,7	
3.5 Overflow		- ²⁾	- ²⁾	0,38	0,25	
Connection for wash machine ¹⁾ :						
Flow rate to waste outlet when f	0.6	0,7		0.6		
hose connection to washing mac	0,6	0,7	_	0,6		
at the same time						

Water to the hose connection came from a water supply system by a hose (inside diameter 20 mm). Flow rate was set constant by a control valve. (Type approval guide 4.2.2)

2) Similar to Lillviken (tested VTT-S-05613-15)





6 TIGHTNESS

Test method	Result				Requirement			
	41K03A	42K03	41R03A	42R03A	42N030	41N03	3405	
	01	A01	01	01	01	001	039	
SFS-EN 274-2: 6.1	nl	nl	nl	nl	nl	nl	nl	leakage
Leaktightness of waste outlet								< 1 l/h
with								(SFS-EN 274-1:
plug or flap								4.7.1)
Water height of 120 mm for 1 h.								
SFS-EN 274-2:6.2 Leaktightness	nl	nl	nl	nl	nl	nl	nl	no leakage
of traps								(SFS-EN 274-1:
The trap with all parts and								4.7.2)
connections,								
a water pressure of 0,01 MPa								
(0,1 bar) for 5 min.								
4.2.1 Airtightness 1) Air	nl	nl	nl	nl	nl	nl	nl	no leakage 1)
pressure of 400 Pa in the outlet								
side of the water filled trap for 15								
min.								

¹⁾ Waste fitting for sanitary appliances. Type approval guidelines 2007. nl = no leakage

7 MARKING

Requirements (SFS-EN 274-1: Clause 5): At least the name of the manufacturer and EN 274.

Marking:

"PREVEX", "EN-274", recycling symbol: "PP, 05" > PP <

