



ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Leca International
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-3163-1805-EN
Registration number:	NEPD-3163-1805-EN
ECO Platform reference number:	-
Issue date:	06.10.2021
Valid to:	06.10.2026

LECA® DESIGN - HARKKO LTH-380

Leca International



www.epd-norge.no



General information

Product:

LECA® DESIGN - HARKKO LTH-380

Program operator:

The Norwegian EPD Foundation
Pb. 5250 Majorstuen, 0303 Oslo
Phone: +47 23 08 80 00
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Declaration number:

NEPD-3163-1805-EN

ECO Platform reference number:

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A1:2013 serves as core PCR
NPCR Part A: Construction products and services. Ver. 1.0. April 2017

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 m3 LECA® DESIGN - HARKKO LTH-380

Declared unit with option:

A1,A2,A3,A4

Functional unit:

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Individual third party verification of each EPD is not required when the EPD tool is i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPDNorway, and iii) the process is reviewed annually. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools.

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Anne Rønning, Norsus AS

(no signature required)

Owner of the declaration:

Leca International
Contact person: Tone Storbråten
Phone: +47 41 43 71 00
e-mail: info@leca.no

Manufacturer:

Leca International
Årnesvegen 1 2009 Nordby
Norway

Place of production:

Oitin Leca
Savilaukuntie 12100 Oitti
Finland

Management system:

ISO 14001 ISO 9001

Organisation no:

918 799 141

Issue date:

06.10.2021

Valid to:

06.10.2026

Year of study:

2020

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Development and verification of EPD:

The declaration has been developed and verified using EPD tool lca.tools ver EPD2020.11, developed by LCA.no AS. The EPD tool is integrated into the company's environmental management system, and has been approved by EPD-Norway

Developer of EPD:

Geir Norden

Reviewer of company-specific input data and EPD:

Tone Storbråten

Approved:

Sign



Håkon Hauan, CEO EPD-Norge

Product

Product description:

The LECA® DESIGN - HARKKO LTH-380 is a sandwich masonry and PU thermal insulation construction block. The masonry part of LECA® DESIGN - HARKKO LTH-380 is produced of Leca lightweight aggregate, cement and water. The insulation part LECA® DESIGN - HARKKO LTH-380 is a PU thermal insulation board. The LECA® DESIGN - HARKKO LTH-380 is a insulative, fast and efficient solution for loadbearing and non-bearing walls.

Product specification

The composition of the product is described in the following table:

Materials	%
Leca® LWA, volume by volume	60-70%
Binder, weight by weight	10-15%
Sand, weight by weight	40-60%
PU Thermal Insulation Board, volume by volume	37%
Wooden pallet	1 unit per DU
Wrap film	0,3 kg per DU

Technical data:

LECA® DESIGN - HARKKO LTH-380
Block: 380mm x 195mm x 498mm

Compressive strength:
Block: 4,0 N/mm²

Block density: 540 kg/m³
Block concrete density: 850 kg/m³

Market:

Finland

Reference service life, product

> 50 years

Reference service life, building

LCA: Calculation rules

Declared unit:

1 m³ LECA® DESIGN - HARKKO LTH-380

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

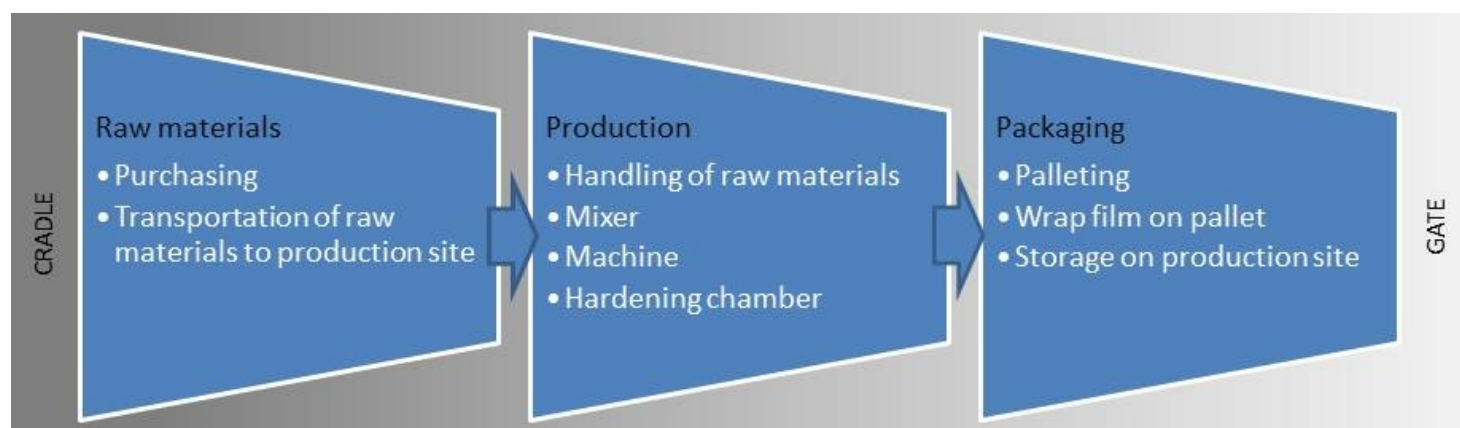
Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Chemicals	Chemicals below cut-off	No data	0
Aggregate	Østfoldforskning	Database	2016
Insulation, Plastic based	Supplier	EPD	2016
Packaging	ecoinvent 3.4	Database	2017
Water	ecoinvent 3.4	Database	2017
Packaging	Modified ecoinvent 3.4	Database	2017
Cement	Supplier	Environmental Data Sheet	2020
Leca® -sora 0-4 mm E1 irtto	Owner of EPD	Database	2019
Leca® -sora 4-8 mm irtto	Owner of EPD	Database	2019

System boundary:

All processes from raw material extraction to product from the factory gate are included in the analysis (A1-A3). In addition, transportation to a central storage.



Additional technical information:

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck	55,0 %	Truck, lorry over 32 tonnes, EURO 5	50	0,022823	l/tkm	1,14
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

Assembly (A5)

	Unit	Value
Auxiliary	kg	
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
Output materials for waste treatment	kg	
Dust in the air	kg	
VOC emissions	kg	

Use (B1)

	Unit	Value

Maintenance (B2)/Repair (B3)

	Unit	Value
Maintenance cycle*		
Auxiliary		
Other resources		
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
VOC emissions	kg	

Replacement (B4)/Refurbishment (B5)

	Unit	Value
Replacement cycle*		
Electricity consumption	kWh	
Replacement of worn parts		

* Described above if relevant

Operational energy (B6) and water consumption (B7)

	Unit	Value
Water consumption	m ³	
Electricity consumption	kWh	
Other energy carriers	MJ	
Power output of equipment	kW	

End of Life (C1, C2)

	Unit	Value
Hazardous waste disposed	kg	
Collected as mixed construction waste	kg	
Reuse	kg	
Recycling		
Energy recovery		
To landfill	kg	

Transport to waste processing (C2)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck					l/tkm	
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

Scenarios after A1-A4 are not included

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage				Construction installation stage	User stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Raise-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X													

Environmental impact

Parameter	Unit	A1	A2	A3	A4
GWP	kg CO ₂ -eq	1,55E+02	3,20E+00	1,07E+01	2,35E+00
ODP	kg CFC11 -eq	8,53E-05	6,25E-07	1,88E-06	4,59E-07
POCP	kg C ₂ H ₄ -eq	1,08E-01	5,15E-04	2,23E-03	3,81E-04
AP	kg SO ₂ -eq	6,11E-01	1,02E-02	7,94E-02	7,66E-03
EP	kg PO ₄ ³⁻ -eq	8,69E-02	1,70E-03	1,64E-02	1,28E-03
ADPM	kg Sb -eq	1,34E-04	7,26E-06	3,50E-06	5,32E-06
ADPE	MJ	1,77E+03	5,03E+01	1,51E+02	3,69E+01

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009

*INA Indicator Not Assessed

Resource use

Parameter	Unit	A1	A2	A3	A4
RPEE	MJ	7,87E+02	9,09E-01	1,14E+02	6,68E-01
RPEM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00
TPE	MJ	7,87E+02	9,09E-01	1,14E+02	6,68E-01
NRPE	MJ	1,53E+03	5,18E+01	1,53E+02	3,81E+01
NRPM	MJ	4,23E+02	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	1,90E+03	5,18E+01	1,53E+02	3,81E+01
SM	kg	1,48E+01	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	1,77E+01	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	4,62E+01	0,00E+00	0,00E+00	0,00E+00
W	m ³	1,17E+00	1,22E-02	6,91E-02	8,98E-03

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3}$ = 0,009

*INA Indicator Not Assessed

End of life - Waste

Parameter	Unit	A1	A2	A3	A4
HW	kg	4,80E-03	2,76E-05	1,09E-01	2,03E-05
NHW	kg	2,26E+01	4,70E+00	1,85E+00	3,46E+00
RW	kg	INA*	INA*	INA*	INA*

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3}$ = 0,009

*INA Indicator Not Assessed

End of life - Output flow

Parameter	Unit	A1	A2	A3	A4
CR	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MR	kg	4,24E-02	0,00E+00	3,96E-02	0,00E+00
MER	kg	2,60E-03	0,00E+00	0,00E+00	0,00E+00
EEE	MJ	INA*	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*	INA*

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3}$ = 0,009

*INA Indicator Not Assessed

Additional Norwegian requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Electricity, renewable electricity with Guarantee of Origin, Finland (kWh)	Modified ecoinvent 3.4	16,90	g CO2-ekv/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list.

Indoor environment

The product meets the requirements for low pollutant (M1) by EN15251:2007 Appendix E.

The product has no impact on the indoor environment.

Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.

ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A1:2013 Environmental product declaration - Core rules for the product category of construction products.

ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.

ecoinvent v3, Allocation, cut-off by classification, Swiss Centre of Life Cycle Inventories.

Iversen et al., (2018) eEPD v3.0 - Background information for EPD generator system. LCA.no report number 04.18.

Iversen et al., (2018) EPD generator for Leca - Background information for customer application, LCA.no report number 06.18

NPCR Part A: Construction products and services. Ver. 1.0. April 2017, EPD-Norge.

NPCR 012 Part B for Thermal insulation products. Ver. 2.0 June 2018, EPD-Norge

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