SWISSTEC Sourcing Vietnam Joint Stock Company

Think Sourcing. Think SWISSTEC

18L1-2 Street 3, Vietnam-Singapore Industrial Park 2,
Thu Dau Mot City, Binh Duong Province. Vietnam.

Document No.: *KKM031812-041*

Item No: 501470362

Screw description:

CBS CSK FLAT HD TX25 6NIBS SAW HALF THRD TYP17 WZP CR3 C1022

5X35

Material: C1022

Certificate No.: CPR-J-00137-21

Report No.: <u>1015-CPR-30-15255/14/JZ</u>

Size	Nominal diameter	Inner thread diameter (mm)	Head diameter (mm)	Total length (mm)	Thread length (mm)	Torsional ratio Ftor,k/Rtor,k	Withdrawal parameter (Loading across / along the fibre) (N/mm²)	Head pull- through parameter (N/mm²)	Yield moment (Thread / Smooth section) I2 = 1d (Nmm)	Tensile capacity
	d managana	d1	dh mananana		lg lg	Con section			46 max	
5x35	4.7 - 5.0	2.9 - 3.2	9.64 - 10.0	33.5 - 35.0	19.5 - 22.5	Min 1.5	17.41 / 13.73	20.26	6617.7 / 11131.2 (Thread/ smooth 14 Deg)	9.5
Characteristic density of wood ρ _k (kg/m³)						450	440	350	-	
Durability (i.e. corrosion protection)						Blue/yellow zinc plated, (3 to 10) µm (Service Class 1 and 2 acc. to EN 1995-1-1) Ruspert (20 to 25) µm (Service Class 2 acc. to EN 1995-1-1) Dacromet, (20 to 28) µm (Service Class 3 acc. to EN 1995-1-1)				

The manufacturer declares for:

The product is in accordance with EN 14592:2008+A1:2012 "Timber Structures – Dowel - Type fasteners – Requirements".

This declaration of conformity is valid until any changes in the product, the raw material or the production process is performed, which would significantly change the declared characteristics.

Date: 01 Feb 2023

