

# SWISSTEC Sourcing Vietnam Joint Stock Company



*Think Sourcing. Think SWISSTEC*

18L1-2 Street 3, Vietnam-Singapore Industrial Park 2,  
Thu Dau Mot City, Binh Duong Province, Vietnam.



Document No.: KKM011712-188

Item No: 501927604

Screw description:

HOBASCR FLAT HD TX20 4NIBS HALF THRD YZP CR3 C1022 4.2X75

Material: C1022

Certificate No.: [CPR-J-00341-21](#)

Report No.: [1015-CPR-30-15255/32/JZ](#)

|                                                              | Nominal diameter                                                                   | Inner thread diameter                                                              | Head diameter                                                                      | Total length                                                                       | Thread length                                                                      | Torsional ratio<br>$F_{tor,k}/R_{tor,k}$                                                                                                                                                                                    | Withdrawal parameter<br>(Loading across / along the fibre)<br>(N/mm <sup>2</sup> )   | Head pull-through parameter<br>(N/mm <sup>2</sup> )                                  | Yield moment<br>$I_2 = 1d$<br>(Nmm)                                                  | Tensile capacity<br>(kN)                                                             |
|--------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| Size                                                         | (mm)                                                                               | (mm)                                                                               | (mm)                                                                               | (mm)                                                                               | (mm)                                                                               |                                                                                                                                                                                                                             |                                                                                      |                                                                                      |                                                                                      |                                                                                      |
|                                                              |  |  |  |  |  |                                                                                                                                           |  |  |  |  |
| 4.2x75                                                       | 4.07 - 4.3                                                                         | 2.5 - 2.7                                                                          | 7.0 - 7.5                                                                          | 73.5 - 75.0                                                                        | 48.5 - 51.5                                                                        | Min 1.5                                                                                                                                                                                                                     | 14.70 / 11.84                                                                        | 25.04                                                                                | 4559 (16 Deg)                                                                        | 5.7                                                                                  |
| Characteristic density of wood $\rho_k$ (kg/m <sup>3</sup> ) |                                                                                    |                                                                                    |                                                                                    |                                                                                    |                                                                                    | 450                                                                                                                                                                                                                         | 350                                                                                  | 370                                                                                  | -                                                                                    |                                                                                      |
| Durability (i.e. corrosion protection)                       |                                                                                    |                                                                                    |                                                                                    |                                                                                    |                                                                                    | Yellow zinc plated, (3 to 10) $\mu$ m (Service Class 1 and 2 acc. to EN 1995-1-1)<br>Ruspert (20 to 25) $\mu$ m (Service Class 2 acc. to EN 1995-1-1)<br>Dacromet, (20 to 28) $\mu$ m (Service Class 3 acc. to EN 1995-1-1) |                                                                                      |                                                                                      |                                                                                      |                                                                                      |

## The manufacturer declares for:

The product is in accordance with EN 14592:2008+A1:2012 "Timber Structures – Dowel - Type fasteners – Requirements".

This declaration of conformity is valid until any changes in the product, the raw material or the production process is performed, which would significantly change the declared characteristics.

Date: 01 Feb 2023



Hieu Trong Nguyen