

# SWISSTEC Sourcing Vietnam Joint Stock Company



*Think Sourcing. Think SWISSTEC*

18L1-2 Street 3, Vietnam-Singapore Industrial Park 2,  
Thu Dau Mot City, Binh Duong Province, Vietnam.



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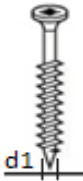
Screw description:

CBS CSK FLAT HD TX30 4NIBS SAW HALF THRD TYP17 HRD DURC.  
GREEN SST C1/AISI 410 6X80/38.5

Material: AISI 410

Certificate No.: [CPR-J-00149-21](#)

Report No.: [1015-CPR-30-15255/26/JZ](#)

| Size                                                         | Nominal diameter                                                                   | Inner thread diameter                                                              | Head diameter                                                                      | Total length                                                                       | Thread length                                                                      | Torsional ratio<br>$F_{tor,k}/R_{tor,k}$                                           | Withdrawal parameter<br>(Loading across / along the fibre)<br>(N/mm <sup>2</sup> )   | Head pull-through parameter<br>(N/mm <sup>2</sup> )                                  | Yield moment<br>$I_2 = 1d$<br>(Nmm)                                                  | Tensile capacity<br>(kN)                                                             |
|--------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|                                                              | (mm)                                                                               | (mm)                                                                               | (mm)                                                                               | (mm)                                                                               | (mm)                                                                               |                                                                                    |                                                                                      |                                                                                      |                                                                                      |                                                                                      |
|                                                              |  |  |  |  |  |  |  |  |  |  |
| 6x80                                                         | 5.7 - 6.0                                                                          | 3.6 - 3.85                                                                         | 11.6 - 12.0                                                                        | 78.5 - 80.0                                                                        | 37.0 - 40.0                                                                        | Min 1.5                                                                            | 16.21 / 12.61                                                                        | 19.13                                                                                | 10037.7<br>(12 Deg)                                                                  | 12.8                                                                                 |
| Characteristic density of wood $\rho_k$ (kg/m <sup>3</sup> ) |                                                                                    |                                                                                    |                                                                                    |                                                                                    |                                                                                    | 450                                                                                | 440                                                                                  | 440                                                                                  | -                                                                                    |                                                                                      |
| Durability (i.e. corrosion protection)                       |                                                                                    |                                                                                    |                                                                                    |                                                                                    |                                                                                    | Stainless steel AISI 410 (Service Class 3 acc. To EN 1995-1-1)                     |                                                                                      |                                                                                      |                                                                                      |                                                                                      |

## The manufacturer declares for:

The product is in accordance with EN 14592:2008+A1:2012 "Timber Structures – Dowel - Type fasteners – Requirements".

This declaration of conformity is valid until any changes in the product, the raw material or the production process is performed, which would significantly change the declared characteristics.

Date: 01 Feb 2023



Hieu Trong Nguyen