

SWISSTEC Sourcing Vietnam Joint Stock Company



Think Sourcing. Think SWISSTEC

18L1-2 Street 3, Vietnam-Singapore Industrial Park 2,
Thu Dau Mot City, Binh Duong Province. Vietnam.



Document No.: KKM031812-003

Item No: 501470324

Screw description:

CBS CSK FLAT HD TX10 6NIBS SAW FULL THRD TYP17 WZP CR3 C1022
3.5X20

Material: C1022

Certificate No.: [CPR-J-00141-21](#)

Report No.: [1015-CPR-30-15255/18/JZ](#)

Size	Nominal diameter (mm)	Inner thread diameter (mm)	Head diameter (mm)	Total length (mm)	Thread length (mm)	Torsional ratio $F_{tor,k}/R_{tor,k}$	Withdrawal parameter (Loading across / along the fibre) (N/mm ²)	Head pull-through parameter (N/mm ²)	Yield moment $I_2 = 1d$ (Nmm)	Tensile capacity (kN)
3.5x20	3.2 - 3.5	1.95 - 2.3	6.6 - 7.0	18.95 - 20.0	Full	Min 1.5	17.03 / 12.64	24.2	1848.7 (18 Deg)	3.8
Characteristic density of wood ρ_k (kg/m ³)						450	400	350	-	
Durability (i.e. corrosion protection)						Blue/yellow zinc plated, (3 to 10) μ m (Service Class 1 and 2 acc. to EN 1995-1-1) Ruspert (20 to 25) μ m (Service Class 2 acc. to EN 1995-1-1) Dacromet, (20 to 28) μ m (Service Class 3 acc. to EN 1995-1-1)				

The manufacturer declares for:

The product is in accordance with EN 14592:2008+A1:2012 "Timber Structures – Dowel - Type fasteners – Requirements".

This declaration of conformity is valid until any changes in the product, the raw material or the production process is performed, which would significantly change the declared characteristics.

Date: 01 Feb 2023



Hieu Trong Nguyen