

SWISSTEC Sourcing Vietnam Joint Stock Company



Think Sourcing. Think SWISSTEC

18L1-2 Street 3, Vietnam-Singapore Industrial Park 2,
Thu Dau Mot City, Binh Duong Province. Vietnam.

Document No.: KKM011712-144

Item No: 500978429

Screw description:

FLAT WASHER HD SCR PH2 FINE FULL THRD WZP CR3 C1022 4.2X19

Material: C1022

Certificate No.: [CPR-J-00343-21](#)

Report No.: [1015-CPR-30-15255/34/JZ](#)



Size	Nominal diameter (mm)	Inner thread diameter (mm)	Head diameter (mm)	Total length (mm)	Thread length (mm)	Torsional ratio $F_{tor,k}/R_{tor,k}$	Withdrawal parameter (Loading across / along the fibre) (N/mm^2)	Head pull-through parameter (N/mm^2)	Yield moment $I_2 = 1d$ (Nmm)	Tensile capacity (kN)
4.2x19	4.04 - 4.22	2.5 - 2.7	10.5 - 11.0	18.0 - 19.0	Full	Min 1.5	18.62 / 13.46	27.14	4709.2 (16 Deg)	5.4
Characteristic density of wood ρ_k (kg/m ³)						450	350	350	-	
Durability (i.e. corrosion protection)						Zinc plated blue or black, 5 μ m (Service Class 1 and 2 acc. To EN 1995-1-1) Ruspert (20 to 25) μ m (Service Class 2 acc. to EN 1995-1-1) Dacromet, (20 to 28) μ m (Service Class 3 acc. to EN 1995-1-1)				

The manufacturer declares for:

The product is in accordance with EN 14592:2008+A1:2012 "Timber Structures – Dowel - Type fasteners – Requirements".

This declaration of conformity is valid until any changes in the product, the raw material or the production process is performed, which would significantly change the declared characteristics.

Date: 01 Feb 2023



Hieu Trong Nguyen