



# **ENVIRONMENTAL PRODUCT DECLARATION**

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

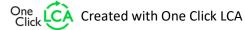
# Kiilto Flexfix Saneerauslaasti

**Kiilto Oy** 



**EPD HUB, EPDHUB-0128** 

Publishing date 22 September 2022, last updated date 22 September 2022, valid until 22 September 2027







# **GENERAL INFORMATION**

### MANUFACTURER

Manufacturer	Kiilto Oy
Address	Tampereentie 408, 33880 Lempäälä, FINLAND
Contact details	productsafety@kiilto.com
Website	www.kiilto.com

## **EPD STANDARDS, SCOPE AND VERIFICATION**

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Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with modules A4, C1-C4, D
EPD author	Viivi Kettula
EPD verification	Independent verification of this EPD and data, according to ISO 14025:
	☐ Internal certification ☑ External verification
EPD verifier	E.A as an authorized verifier acting for EPD Hub

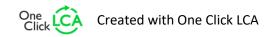
The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

### **PRODUCT**

Product name	Kiilto Flexfix Saneerauslaasti
Product reference	T3520
Place of production	Finland
Period for data	2021
Averaging in EPD	No averaging

## **ENVIRONMENTAL DATA SUMMARY**

Declared unit	1 kg of Flexfix Saneerauslaasti adhesive
Declared unit mass	1 kg
GWP-fossil, A1-A3 (kgCO2e)	4,6E-1
GWP-total, A1-A3 (kgCO2e)	4,61E-1
Secondary material, inputs (%)	3,22E0
Secondary material, outputs (%)	0E0
Total energy use, A1-A3 (kWh)	1,29E0
Total water use, A1-A3 (m3e)	2,16E-3







# PRODUCT AND MANUFACTURER

### **ABOUT THE MANUFACTURER**

Kiilto is a growing, family-owned company, with over a hundred-year history and a vision looking ahead to 2080. We develop, produce and sell chemical industry solutions in four business areas: construction, industrial adhesives and fireproofing, professional hygiene and consumer goods.

#### PRODUCT DESCRIPTION

A universal, non-sagging and flexible cementitious adhesive suitable for the laying of ceramic tiles. Long open time. Also for exterior applications. C2TES1. C2ES2 with Kiilto Fixbinder.

Further information can be found at www.kiilto.com.

### PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
Minerals	50-55	EU
Fossil materials	45-50	EU

### **BIOGENIC CARBON CONTENT**

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C

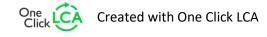
Biogenic carbon content in packaging, kg C

### **FUNCTIONAL UNIT AND SERVICE LIFE**

Declared unit	1
Mass per declared unit	1 kg

## **SUBSTANCES, REACH - VERY HIGH CONCERN**

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).







# **PRODUCT LIFE-CYCLE**

#### SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

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A1	A2	А3	A4	A5	B1	B2	В3	B4	B5	B7	C1	C2	С3	C4		D		
x	x	x	x	MND	MND	MND	MND	MND	MND	x	x	x	x	x				
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

## **MANUFACTURING AND PACKAGING (A1-A3)**

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Raw materials are simple and comes from EU or Finland. Main raw materials are cement, sand and fillers (Calcium carbonate etc.). They have been transported by lorries and from middle Europe and shipped to Finland coast where from further chartered to Lempäälä by trucks.

The production of the cementitious adhesive product consists of four steps: raw material manufacturing, raw material transportation to Kiilto, mixing and packaging. During the mixing all raw materials are added in big mixing vessel where they are mixed with together few minutes. Then the product is packed in polyethylene (PE) bag. 50 % of polyethylene is recycled. The capacity of the bag is 20 kg. The most manufactured package size has been considered in this study. Other package sizes have been considered negligible due their minor existence.

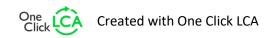
After packaging the product is ready for the delivery to customer. Eventually, the product is moved out and transported to the customer in the package.

There is no internal transport in the factory site because manufacturing place is very compact. Only resource that has been used is electricity. Emissions to air are not relevant either.

### TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

Transportation impacts occurred from final products delivery to construction site cover direct exhaust emissions of fuel, environmental impacts of fuel production, as well as related infrastructure emissions. Average distance of transportation from production plant to building site is assumed as 300 km and the transportation method is assumed to be lorry. Vehicle capacity utilization volume factor is assumed to be 100 %. The information sources and key assumptions are described below: Raw material transport: This information came from purchasing department and raw material supplier. Used Ecoinvent data 3.4. Lorry generic EURO 5, Transoceanic ship, Train Europe. Internal transport: Not have any .







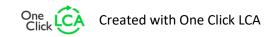
## **PRODUCT USE AND MAINTENANCE (B1-B7)**

Product use and maintenance is considered negligible due to their minor existence.

Air, soil, and water impacts during the use phase have not been studied.

## PRODUCT END OF LIFE (C1-C4, D)

At the end-of-life, in the demolition phase 100% of the waste is assumed to be collected as separate construction waste. (C1). All of end-of-life product is assumed to be sent to the closest facilities (C2). 90% of the end-of-life product is sent to recycling (C3). 10% is sent to the landfill (C4). Due to the 90% recycling potential, the benefits for recycling brick and load for rock crushing are considered, and the end-of-life product is converted into recycled raw materials (D).







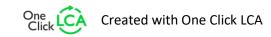
# **MANUFACTURING PROCESS (A3)**

### MAIN RAW MATERIALS

CEMENT FILLERS

**ADDITIVES** 

DRYMIX PRODUCTION Lempäälä PLASTIC SACKS BIG BAGS BULK







## LIFE-CYCLE ASSESSMENT

### **CUT-OFF CRITERIA**

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

This study does not exclude any modules or processes which represent more than 1 % of the emissions of studied life cycle stage.

Water has not been taking account, because in manufacturing or other cleaning processes does not use water. This plant is dry mix product plant. The production of capital equipment, construction activities, and infrastructure, maintenance and operation of capital equipment, personnel-related activities, energy and water use related to company management and sales activities are excluded.

## **ALLOCATION, ESTIMATES AND ASSUMPTIONS**

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. In this study, as per the reference standard, allocation is conducted in the following order;

- Allocation should be avoided.
- 2. Allocation should be based on physical properties (e.g., mass, volume) when the difference in revenue is small.
- 3. Allocation should be based on economic values.

In this study allocation could not be avoided for ancillary material, energy consumption and waste production as the information was only measured on factory or production process level. The inputs were allocated to studied product based on annual production volume (mass). There was no need to conduct allocation for raw material data as the amounts per declared unit were gotten directly from the product recipe. As a deviation from this, production loss was added to the values by including the allocated product related waste into the raw material inputs.

The values for 1 kilo of mass are calculated by considering the total annual production. In the factory, other floor screeds are produced; since the production processes of these products are similar, the annual production percentages are taken into consideration for allocation. As the processes for all products produced at the factory are very similar regardless of the products formulation, ancillary materials, energy consumption and waste streams are assumed to be the same for all types of products. Subsequently, the amounts for the flows were calculated by dividing the total inputs by the total output of the facility.

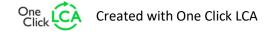
Allocation used in environmental data sources is aligned with the above.

### **AVERAGES AND VARIABILITY**

This EPD is product and factory specific and does not contain average calculations.

#### LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. Ecoinvent 3.6, Plastic Europe and One Click LCA databases were used as sources of environmental data.







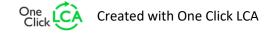
# **ENVIRONMENTAL IMPACT DATA**

## CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
GWP – total <sup>1)</sup>	kg CO₂e	4,18E-1	3,69E-2	5,74E-3	4,61E-1	3,79E-2	4,99E-3	MND	3,3E-3	4,55E-3	7,56E-3	5,28E-4	-7,54E-3						
GWP – fossil	kg CO₂e	4,18E-1	3,69E-2	5,58E-3	4,6E-1	3,82E-2	4,98E-3	MND	3,3E-3	4,54E-3	7,5E-3	5,27E-4	-7,43E-3						
GWP – biogenic	kg CO₂e	5,35E-4	2,21E-5	1,53E-4	7,1E-4	2,34E-5	7,34E-6	MND	9,17E-7	3,3E-6	5,88E-5	1,04E-6	-9,18E-5						
GWP – LULUC	kg CO₂e	9E-5	1,32E-5	5,24E-6	1,08E-4	1,35E-5	1,22E-6	MND	2,79E-7	1,37E-6	4,98E-6	1,56E-7	-9,65E-6						
Ozone depletion pot.	kg CFC-11e	1,09E-8	8,44E-9	2,28E-10	1,95E-8	8,76E-9	2,83E-10	MND	7,12E-10	1,07E-9	1,58E-9	2,17E-10	-6,74E-						
Acidification potential	mol H⁺e	1,76E-2	1,69E-4	2,79E-5	1,77E-2	1,57E-4	1,79E-4	MND	3,45E-5	1,91E-5	6,37E-5	5E-6	-4,86E-5						
EP-freshwater <sup>2)</sup>	kg Pe	4,15E-5	3,16E-7	2,35E-7	4,21E-5	3,3E-7	4,24E-7	MND	1,33E-8	3,7E-8	2,15E-7	6,36E-9	-4,77E-7						
EP-marine	kg Ne	5,02E-5	4,92E-5	4,52E-6	1,04E-4	4,66E-5	1,5E-6	MND	1,52E-5	5,75E-6	2,34E-5	1,72E-6	-1,03E-5						
EP-terrestrial	mol Ne	3,23E-3	5,44E-4	5,02E-5	3,82E-3	5,15E-4	4,34E-5	MND	1,67E-4	6,35E-5	2,59E-4	1,9E-5	-1,35E-4						
POCP ("smog") <sup>3)</sup>	kg NMVOCe	8,45E-4	1,68E-4	2,32E-5	1,04E-3	1,62E-4	1,2E-5	MND	4,59E-5	2,04E-5	7,19E-5	5,51E-6	-3,41E-5						
ADP-minerals & metals <sup>4)</sup>	kg Sbe	1,04E-6	9,1E-7	1,21E-7	2,07E-6	9,54E-7	3,02E-8	MND	5,03E-9	7,75E-8	5,89E-8	4,81E-9	-8,21E-7						
ADP-fossil resources	MJ	2,95E0	5,61E-1	1,54E-1	3,66E0	5,83E-1	4,25E-2	MND	4,54E-2	7,07E-2	1,31E-1	1,47E-2	-1,07E-1						
Water use <sup>5)</sup>	m³e depr.	1,04E-1	1,98E-3	4,35E-3	1,11E-1	2,07E-3	1,13E-3	MND	8,46E-5	2,63E-4	2,28E-3	6,81E-4	-1,33E-2						

## ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	7,01E-9	2,82E-9	2,26E-10	1,01E-8	2,95E-9	1,3E-10	MND	9,14E-10	4,11E-10	4,87E-9	9,72E-11	-5,68E-						
Ionizing radiation <sup>6)</sup>	kBq U235e	1,62E1	2,45E-3	2,51E-4	1,63E1	2,55E-3	1,63E-1	MND	1,94E-4	3,09E-4	6,78E-4	6,04E-5	-6,78E-4						
Ecotoxicity (freshwater)	CTUe	1,15E0	4,37E-1	1,18E-1	1,7E0	4,55E-1	2,16E-2	MND	2,66E-2	5,4E-2	8,92E-2	9,29E-3	-1,3E-1						
Human toxicity, cancer	CTUh	5,45E-10	1,26E-11	5,15E-12	5,63E-10	1,29E-11	5,76E-12	MND	9,53E-13	1,38E-12	3,34E-12	2,2E-13	-6,64E-						
Human tox. non-cancer	CTUh	1,28E-8	5E-10	1,35E-10	1,35E-8	5,22E-10	1,4E-10	MND	2,35E-11	6,4E-11	8,11E-11	6,79E-12	-1,57E-						
SQP <sup>7)</sup>	-	1,72E0	6,17E-1	1,17E-2	2,35E0	6,5E-1	3E-2	MND	1,16E-3	1,07E-1	1,57E-1	2,5E-2	-7,38E-2						







## **USE OF NATURAL RESOURCES**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Renew. PER as energy <sup>8)</sup>	MJ	2,95E-1	7,91E-3	1,01E-1	4,04E-1	8,28E-3	4,13E-3	MND	2,45E-4	8,9E-4	6,93E-3	1,19E-4	-9,1E-3						
Renew. PER as material	MJ	0E0	0E0	0E0	0E0	0E0	0E0	MND	0E0	0E0	0E0	0E0	0E0						
Total use of renew. PER	MJ	2,95E-1	7,91E-3	1,01E-1	4,04E-1	8,28E-3	4,13E-3	MND	2,45E-4	8,9E-4	6,93E-3	1,19E-4	-9,1E-3						
Non-re. PER as energy	MJ	3,28E0	5,61E-1	6,79E-2	3,91E0	5,83E-1	4,49E-2	MND	4,54E-2	7,07E-2	1,31E-1	1,47E-2	-1,07E-1						
Non-re. PER as material	MJ	0E0	0E0	8,6E-2	8,6E-2	0E0	8,6E-4	MND	0E0	0E0	0E0	0E0	0E0						
Total use of non-re. PER	MJ	3,28E0	5,61E-1	1,54E-1	3,99E0	5,83E-1	4,58E-2	MND	4,54E-2	7,07E-2	1,31E-1	1,47E-2	-1,07E-1						
Secondary materials	kg	3,04E-2	0E0	1,81E-3	3,22E-2	0E0	3,22E-4	MND	0E0	0E0	0E0	0E0	0E0						
Renew. secondary fuels	MJ	1,31E-1	0E0	0E0	1,31E-1	0E0	1,31E-3	MND	0E0	0E0	0E0	0E0	0E0						
Non-ren. secondary fuels	MJ	1,98E-1	0E0	0E0	1,98E-1	0E0	1,98E-3	MND	0E0	0E0	0E0	0E0	0E0						
Use of net fresh water	m³	2,03E-3	1,06E-4	2,89E-5	2,16E-3	1,11E-4	2,28E-5	MND	4,01E-6	1,47E-5	6,05E-5	1,61E-5	-1,06E-3						

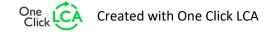
<sup>8)</sup> PER = Primary energy resources

## **END OF LIFE – WASTE**

Impact category	Unit	A1	A2	А3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	С3	C4	D
Hazardous waste	kg	5,18E-4	5,84E-4	2,77E-4	1,38E-3	6,07E-4	1,99E-5	MND	4,88E-5	6,87E-5	0E0	1,37E-5	-5,56E-4						
Non-hazardous waste	kg	2,53E-2	4,8E-2	1,36E-2	8,68E-2	5,04E-2	1,37E-3	MND	5,22E-4	7,6E-3	0E0	1E-1	-2,27E-2						
Radioactive waste	kg	9,58E-6	3,84E-6	2,07E-7	1,36E-5	3,99E-6	1,76E-7	MND	3,18E-7	4,85E-7	0E0	9,74E-8	-4,91E-7						

## **END OF LIFE – OUTPUT FLOWS**

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	В6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0E0	0E0	0E0	0E0	0E0	0E0	MND	0E0	0E0	0E0	0E0	0E0						
Materials for recycling	kg	2,22E-4	0E0	0E0	2,22E-4	0E0	2,22E-6	MND	0E0	0E0	9E-1	0E0	0E0						
Materials for energy rec	kg	3,98E-5	0E0	0E0	3,98E-5	0E0	3,98E-7	MND	0E0	0E0	0E0	0E0	0E0						
Exported energy	MJ	2,48E-2	0E0	0E0	2,48E-2	0E0	2,48E-4	MND	0E0	0E0	0E0	0E0	0E0						

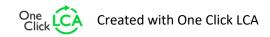






## ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO₂e	4,14E-1	3,66E-2	5,29E-3	4,56E-1	3,79E-2	4,94E-3	MND	3,27E-3	4,5E-3	7,41E-3	5,17E-4	-7,28E-3						
Ozone depletion Pot.	kg CFC-11e	1,05E-8	6,71E-9	2,32E-10	1,75E-8	6,97E-9	2,44E-10	MND	5,63E-10	8,49E-10	1,3E-9	1,72E-10	-6,15E-10						
Acidification	kg SO₂e	7,74E-4	8,97E-5	2,33E-5	8,87E-4	7,79E-5	9,65E-6	MND	4,87E-6	9,25E-6	1,27E-4	2,08E-6	-2,99E-5						
Eutrophication	kg PO <sub>4</sub> ³e	1,25E-4	1,72E-5	1,03E-5	1,53E-4	1,62E-5	1,69E-6	MND	8,57E-7	1,87E-6	8,94E-6	4,03E-7	-1,61E-5						
POCP ("smog")	kg C₂H₄e	6,83E-4	5,18E-6	2,99E-6	6,92E-4	5,04E-6	6,97E-6	MND	5,01E-7	5,86E-7	1,39E-6	1,53E-7	-2,44E-6						
ADP-elements	kg Sbe	1,04E-6	9,1E-7	1,21E-7	2,07E-6	9,54E-7	3,02E-8	MND	5,03E-9	7,75E-8	5,89E-8	4,81E-9	-8,21E-7						
ADP-fossil	MJ	2,95E0	5,61E-1	1,54E-1	3,66E0	5,83E-1	4,25E-2	MND	4,54E-2	7,07E-2	1,31E-1	1,47E-2	-1,07E-1						







# **VERIFICATION STATEMENT**

### **VERIFICATION PROCESS FOR THIS EPD**

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

### THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

Elisabet Amat as an authorized verifier acting for EPD Hub Limited 22.09.2022





