


bien TEST REPORT

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Name of The Product : 60x60 Veinstone Series Rec.
 Production Facility : Glazed Porcelain Factory
 Product Group : Dry-pressed ceramic tiles / Group Bla / GL
 Recommended Use : Interior & exterior floor
 General Properties : Mat
 Report Date : 04.02.2025

Test Title	Test Results	Requirements	Desicion
Length & Width (mm)	597 x 597 mm	596,5 – 597,5 mm	OK
Thickness (mm)	7,0 mm	6,7 – 7,3 mm	OK
Straightness of Sides (%)	± %0,2	± %0,5	OK
Rectangularity (%)	± %0,2	± %0,6	OK
Edge Curvature (%)	± %0,2	± %0,5	OK
Corner Curvature (%)	± %0,2	± %0,5	OK
Center Curvature (%)	± %0,2	± %0,5	OK
Small Colour Differences	First Quality	> %95 perfect	OK
Water Absorption	< 0,1 %	≤ 0,5 %	OK
Breaking Strength (N)	> 1400N	> 700N	OK
Modulus of Rupture (N/mm ²)	>48 N/mm ²	> 35 N/mm ²	OK
Abrasion Resistance (PEI)	Mid Grey:III Bone:III Vizon:III White:IV	As declared	OK
Coeff. Of Thermal Expansion	< 7,0 x 10 ⁻⁶	As declared	OK
Thermal Shock Resistance	Resistant	Required	OK
Crazing Resistance	Resistant	Required	OK
Frost Resistance	Resistant	Required	OK
Coefficient of Friction (μ)	~0,62	As declared	OK
Moisture Expansion (mm/m)	< 0,3	As declared	OK
Impact Resistance	Resistant	As declared	OK
Staining Resistance	Class 5	Min. Class 3	OK
Resistance to low conc. of Acid & Alkalis	A	As declared	OK
Resistance to high conc. of Acid & Alkalis	B	As declared	OK
Household Chemicals	A	Min. B	OK
Release of Cadmium	< 0,07 mg/dm ²	As declared	OK
Release of Lead	< 0;8 mg/dm ²	As declared	OK
OVERALL RESULT	All test results are positive according to the norms of ISO 13006 and EN 14411 standards, Annex G.		

Prepared by
 Kağan Kurnaz
 Quality Assurance Staff



Approved by
 Ahmet Pehlivan
 Quality Assurance Manager

